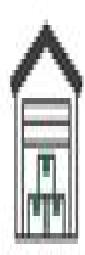


TOTAL MAINTENANCE COSTS INCLUDE



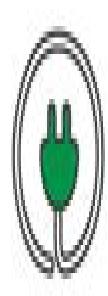
Labor costs



Spare parts and materials



Maintenance vendors



Energy costs



Overhead expenses

Low Cost Maintenance Control

J. A. Botin

Low Cost Maintenance Control:

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