

Return to Willowherst



Elizabeth A. Ashley

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**Holstein-Friesian Association of
America**



Return To Willowherst:

Beauty Beast MacKinlay Kantor, MACKINLAY KANTOR Pulitzer Prize winning author of *Andersonville* She had bought many slaves but none like Beauty Beast From the moment she saw him smooth golden powerful she knew she had to own him This rich sensual novel of a woman s forbidden love for a magnificent young slave brings to violent life the passion the decadence the savagery of the Old South With masterly skill MacKinlay Kantor unfolds the hidden lusts and secret dramas of men and women caught between two worlds chained to their separate destinies by color and by chance This is the ante bellum sex novel to end all ante bellum sex novels Publishers Weekly **Green Gates** Katharine Mary Cheever Meredith,1896 *The Churchman's companion* ,1855 **Holstein-Friesian Herd-book, Containing a Record of All Holstein-Friesian Cattle ...** Holstein-Friesian Association of America,1944 **Black Diamond Destiny** Helen M. Norris,2013-08 Involves a West Virginia mountaineer family father mother five sons and daughter Their complicated rise from abject poverty to become multi millionaires through their efforts in the coal mining industry From a small outcrop of coal on their unproductive farm they eventually own thirty production mines and become the largest coal corporation in the world controlling the coal industry in West Virginia for over sixty years Poverty stricken but ambitious in the year 1850 Matt Mattison secretly kills Abe a Jewish itinerant peddler who visits his home periodically using Abe s money to open a small drift mine on his farm He is assisted in the venture by his five sons who are unaware of their father s sudden source of funds A true story At the birth of his daughter s illegitimate son Matt realized that his daughter Gem and Abe had a clandestine love affair planned to marry and that Abe had impregnated to comely Gem Matt conscious stricken becomes psychotic Gem suspicious of her father grieving that the father of her child had given his life for her family s prosperity refuses any finances earned from their mining endeavors leaves home adverse circumstances impel her to become proprietress of the town s bawdy house The plot involves Gem s life embarrassing to the family but offers amusing incidents in the bordello that becomes public Her brothers push the mining business to great success becoming powerful financially and politically Her bastard son known later as A P in the industry well educated but burdened by his mother s profession becomes president of the world s largest coal corporation Marries a socialite interested in breeding show horses they build pretentious mansion on 365 acres own private railroad train ocean going yacht lavish apartment in New York City The novel follows several generations of family involving many complications romances pathos of the five brothers threatened loss of their mines through bitterly fought union strikes and devastating mine explosions Much of this story is true and interwoven with fiction All character names are fictitious Interesting coal mining facts as they effect the family are included As well as the complete portrayal of the cruel exploration of the miners as the greedy and often inhumane madness of the coal barons to accumulate excessive wealth Now that coal is becoming an important factor in our energy crisis this story is timely Readers will become educated about the problems in this important industry as the story of this once poverty stricken family unfolds **Life**

,1901 **Holstein-Friesian Herd-book** Holstein-Friesian Association of America,1954 **The Making of a Soul** Kathlyn Rhodes,2022-09-16 Kathlyn Rhodes The Making of a Soul stands as a testament to the transformative journeys that constitute a human life Exquisitely rendered it weaves a narrative rich in emotional depth exploring the complexities of the characters inner worlds with a poised and lyrical prose that speaks to the enduring nature of the soul s quest for purpose Set against the backdrop of a period steeped in both the spiritual and the psychological Rhodes work becomes a mirror to the dualities of human experience The restoration to contemporary readers by DigiCat Publishing underscores this classic s rightful place in the literary conversation extending its relevance to a new generation while preserving its historical context and stylistic integrity Kathlyn Rhodes the author behind this profound exploration may have been inspired by the nuances and idiosyncrasies of her own times Her work reflects a deep understanding of the psychological makeup of her characters suggesting a purposeful examination of the human condition that could have been influenced by the author s observations and inner contemplations This republishing initiative by DigiCat Publishing honors the original text while embracing the timeless essence of Rhodes narrative The Making of a Soul is unreservedly recommended for those readers who cherish the timeless themes of personal growth and self discovery Rhodes literary craftsmanship will no doubt captivate audiences with its eloquence and depth As a reanimated classic the book invites both the ardent bibliophile and the curious newcomer to engage with its enduring lessons assuring its place not merely on shelves as a work of historic significance but also in the hearts of those who engage with its profound message *The Farm Journal* ,1914 *Farm Journal* ,1912 **Ayrshire Herd Record** Ayrshire Breeders' Association,1920 *Life* John Ames Mitchell,1901 **Farm Journal and Country Gentleman** ,1914 *Town Journal* ,1925 **United States Civil Aircraft Register** ,1975 **Engineering News-record** ,1929 **Holstein-Friesian World** ,1919 *Hoard's Dairyman* ,1915 **The Holstein-Friesian Register** ,1916 **Pennsylvania Farmer Consolidated with the Pennsylvania Stockman and Farmer** ,1916

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