

ANSI/ASME B1.20.3 (NPT - National Pipe Tapered Thread)



Seal is made by the threads. The seal requires either pipe tape or pipe dope (sealing compound) to be used. The use of such provides lubrication to prevent galling of the metal and assists in sealing.

Common Sizes for Valve End Connections

NPT size	Actual Pipe O.D. (inches)	Threads per inch (also called Pitch)	Length of Engagement Hand Tight	Hand Tight Turns	Wrench Makeup Turns	Length of Effective Thread	Tap Drill Size (inches)
1/4"	0.540	18	0.200	4	3	0.401	7/16
3/8"	0.675	18	0.240	4.50	3	0.408	37/64
1/2"	0.840	14	0.320	4.50	3	0.534	23/32
3/4"	1.050	14	0.340	4.50	3	0.546	59/64
1"	1.315	11.5	0.400	4.50	3.25	0.682	1-5/32
1-1/4"	1.660	11.5	0.420	4.50	3.25	0.707	1-1/2
1-1/2"	1.900	11.5	0.420	4.50	3.25	0.724	1-47/64
2"	2.375	11.5	0.436	5	3	0.756	2-7/32
2-1/2"	2.875	8	0.682	5.50	3	1.136	2-5/8
3"	3.500	8	0.766	6	3	1.2000	3-1/4
3-1/2"	4.000	8	0.821	6.50	3.50	1.2500	3-3/4
4"	4.500	8	0.844	6.75	3.50	1.3000	4-1/4
5"	5.563	8	0.937	7.50	3.75	1.4063	5-9/32

The ANSI/ASME B1.20.3 standard actually includes 25 sizes from 1/16" to 24". These are simply the sizes commonly used on valves. For a complete listing of all sizes refer to Wikipedia at: https://en.wikipedia.org/wiki/National_pipe_thread

Npt Stage 1 Spec Set

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Index of Specifications and Standards, 2005 **Department Of Defense Index of Specifications and Standards**
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architectures requires the development of improved methods for designing analyzing evaluating and communicating machine learning technologies Statistical Machine Learning A Unified Framework provides students engineers and scientists with tools from mathematical statistics and nonlinear optimization theory to become experts in the field of machine learning In particular the material in this text directly supports the mathematical analysis and design of old new and not yet invented nonlinear high dimensional machine learning algorithms Features Unified empirical risk minimization framework supports rigorous mathematical analyses of widely used supervised unsupervised and reinforcement machine learning algorithms Matrix calculus methods for supporting machine learning analysis and design applications Explicit conditions for ensuring convergence of adaptive batch minibatch MCEM and MCMC learning algorithms that minimize both unimodal and multimodal objective functions Explicit conditions for characterizing asymptotic properties of M estimators and model selection criteria such as AIC and BIC in the presence of possible model misspecification This advanced text is suitable for graduate students or highly motivated undergraduate students in statistics computer science electrical engineering and applied mathematics The text is self contained and only assumes knowledge of lower division linear algebra and upper division probability theory Students professional engineers and multidisciplinary scientists possessing these minimal prerequisites will find this text challenging yet accessible About the Author Richard M Golden Ph D M S E E B S E E is Professor of Cognitive Science and Participating Faculty Member in Electrical Engineering at the University of Texas at Dallas Dr Golden has published articles and given talks at scientific conferences on a wide range of topics in the fields of both statistics and machine learning over the past three decades His long term research interests include identifying conditions for the convergence of deterministic and stochastic machine learning algorithms and investigating estimation and inference in the presence of possibly misspecified probability models

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