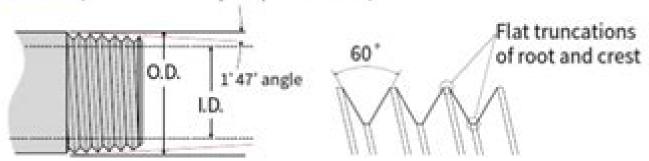
NPT Threaded Connections

According to ANSI/ASME B1.20.3

ANSI/ASME B1.20.3 (NPT - National Pipe Tapered Thread)



Seal is made by the threads. The seal requires either pipe tape or pipe dope (sealing compound) to be used. The use of such provides lubrication to prevent galling of the metal and assists in sealing.

Common Sizes for Valve End Connections

| size | Actual Pipe 0.5. (inches) | Threads per Inch (also called Pitch) | Length of Engagement Hand Tight | Hand Tight. Turns | Wrench Makeup Terms | Length of Effective Thread | Yap Drill Size (inches) |
|--------|------------------------------|---|------------------------------------|----------------------|------------------------|-------------------------------|----------------------------|
| 1/4" | 0.540 | 18 | 0.200 | 4 | 3 | 0.401 | 7/16 |
| 3/8" | 0.675 | 18 | 0.240 | 4.50 | 3 | 0.408 | 37/64 |
| 1/2" | 0.840 | 14 | 0.320 | 4.50 | 3 | 0.534 | 23/32 |
| 3/4" | 1.050 | 14 | 0.340 | 4.50 | 3 | 0.546 | 59/64 |
| 1" | 1.315 | 11.5 | 0.400 | 4.50 | 3.25 | 0.682 | 1-5/32 |
| 1-1/4" | 1.660 | 11.5 | 0.420 | 4.50 | 3.25 | 0.707 | 1-1/2 |
| 1-1/2" | 1.900 | 11.5 | 0.420 | 4.50 | 3.25 | 0.724 | 1-47/64 |
| 2" | 2.375 | 11.5 | 0.436 | 5 | 3 | 0.756 | 2-7/32 |
| 2-1/2" | 2.875 | 8 | 0.682 | 5.50 | 3 | 1.136 | 2-5/8 |
| 3" | 3.500 | 8 | 0.766 | 6 | 3 | 1.2000 | 3-1/4 |
| 3-1/2" | 4.000 | 8 | 0.821 | 6.50 | 3.50 | 1.2500 | 3-3/4 |
| 4" | 4.500 | 8 | 0.844 | 6.75 | 3.50 | 1.3000 | 4-1/4 |
| 5" | 5.563 | 8 | 0.937 | 7.50 | 3.75 | 1.4063 | 5-9/32 |
| | | | | | | | |

The ANSI/ASME 81.20.3 standard actually includes 25 sizes from 1/16" to 24". These are simply the sizes commonly used on valves. For a complete listing of all sizes refer to Wikipedia at: https://en.wikipedia.org/wiki/National_pipe_thread

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