



5 Stages of a Successful Manufacturing Planning and Control System

Whether it's process, or discrete manufacturing, Manufacturing Planning and Control System has become extremely important in business operations.

Know about its stages and cultivate leaner manufacturing operations, generate faster ROI, and gain a winning edge in your business -



Stage #1

Strategic Business Planning

- Determine company goals & objectives
- Focus on profitability, productivity, customer lead times, and other key areas
- A well laid out strategic business plan improves ROI in the business.



Stage #2

Creating Sales and Operations Plan (S&OP)

- Strong communication between sales, marketing, product development, operations, & senior management
- S&OP shapes demand, cuts inventory and aligns operations to meet strategic goals
- With real-time demand forecasting, timely-order completion is no more a chaotic process



Stage #3

Master Production Scheduling (MPS)

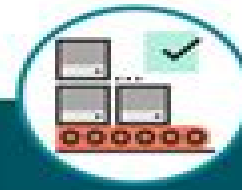
- Helps in developing a thorough plan for production and inventory without neglecting any customer demand
- Helps in optimizing inventory
- Keeps production halts and delayed deliveries at bay
- Prevents inventory shortages or mishaps within scheduling
- Oversees swift changes in scheduling and production, to avoid unnecessary material wastage
- Makes appropriate adjustments, in real-time, in case of any demand fluctuation
- Get more accurate estimates of material procurements and delivery dates



Stage #4

Materials Requirements Planning (MRP)

- Pertains to what, when, and how much material is needed to accomplish production in a particular time frame
- Information about inventory requirements helps managers plan for future facilities expansions
- On-time availability of the right materials
- Timely delivery of manufactured goods
- Optimal use of manufacturing resources
- Decrease in capital cost due to decreased inventory levels
- Optimal use of production resources
- Better insights and business planning



Stage #5

Purchasing and Production Activity Control (PAC)

- Responsible for controlling the purchasing flow of raw materials within the factory
- Manages routing and dispatching at production facility and performing supplier control
- Schedules, controls, measures, and evaluates the effectiveness of production operations
- Handles returns, taxes, discounts, contracts, etc., with ease

Manufacturing Planning

M Walker



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