

Mini History Readings

Who? When? Where? What?

Which? How? Why did...?

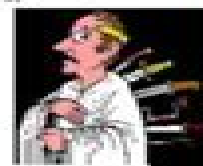
Henry the eighth was king of England. He married his brother's widow, Katharine of Aragon when he was eighteen. She gave him one daughter, but no sons. Henry fell in love with Anne Boleyn, changed the religion of England and divorced Katharine. Anne also gave him one daughter. Henry got fed up and chopped her head off. He had four more wives after that. He had one son, who sadly died early. Anne's daughter Elizabeth became queen.

- 1) Who was Henry VIII?
- 2) Who did he marry?
- 3) Why did he divorce his first wife?
- 4) What did he change about England?
- 5) What happened to Anne Boleyn?
- 6) How many wives did Henry have in total?



Caesar left home early in the morning. His wife followed him and begged him to stay home. He refused. He walked towards the Senate. An old lady shouted at him. She warned him to be careful. He arrived at the Senate. At first, a group of his friends, fellow senators, greeted him warmly. Then, they drew their daggers and stabbed him. It was the ides of March.

- 1) When did Caesar leave home?
- 2) Who begged him not to go out?
- 3) Where did he walk to?
- 4) Who shouted at him and why?
- 5) At first, what did his friends do?
- 6) What did they do afterwards?
- 7) What date was it?



Caligula had a bad start in life: enemies poisoned his father, starved his mother to death and killed his two older brothers. He became emperor of Rome and made some good decisions. Unfortunately, eventually, power corrupted him. He killed many senators and angered a lot of people. He made his horse a consul. Finally, some of the praetorian guard assassinated him. The ordinary Romans rejoiced.

- 1) In what ways did he have a bad start?
- 2) Which city did he rule?
- 3) What did power do to him?
- 4) Did he treat the senators well?
- 5) Who did he make a consul?
- 6) How did the Romans react when he died?



In 1912, the Titanic set sail on her maiden (first) voyage (journey) from England to America. They said she was unsinkable! In the early hours of the morning of April 12th, she hit an iceberg. The iceberg tore through the length of the ship. She sank in under three hours. The captain cried. The band played on. In total, 1503 people died. Either they drowned, or froze to death.

- 1) What was 'Titanic'?
- 2) When did she set sail on her maiden voyage?
- 3) What did people say about her?
- 4) Why did she sink?
- 5) How long did it take for her to sink?
- 6) Did the band abandon ship?
- 7) How many people lost their lives, and how?



Tutankhamun - nicknamed 'King Tut' - was an Egyptian pharaoh, who died young, maybe as young as eighteen. Howard Carter, an archaeologist and his team, discovered Tut's tomb in the Valley of the Kings, in 1922. There were wonderful things in it! This discovery sparked a worldwide interest in Egyptology. An analysis of Tut's mummy showed many possible causes of death, including an infection in a leg, which may have been broken in a chariot race.

1. Who was 'King Tut'?
2. Who discovered his tomb?
3. Where is his tomb?
4. In which year was it discovered?
5. What followed the discovery of the tomb?
6. Has his mummy been examined?
7. What might the cause of death have been?



Archimedes was a mathematician and philosopher who lived over 2000 years ago. Although he was Greek, he lived on Sicily. His most famous discovery was how to work out the volume of an irregular-shaped object. It is said he discovered this while in his bath, and ran through the town, Siracusa, shouting 'Eureka!'. After the Roman invasion of Sicily, a soldier came to take Archimedes. He told the soldier to wait. Then the soldier got angry and killed Archimedes.

- 1) Who was Archimedes?
- 2) What was his nationality?
- 3) Where did he live?
- 4) How did he discover how to calculate the volume of an irregular shape?
- 5) What does 'Eureka' mean in English?
- 6) How did he die?



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Edward Potts Cheyney



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web surface finish is the specified smoothness required on the finished surface of that part this surface finish can be obtained by machining grinding honing or lapping etc surface finish is generally required for mechanical components where these components must fit together perfectly move against each other or form a sealing interface

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web this list includes abbreviations common to the vocabulary of people who work with engineering drawings in the manufacture and inspection of parts and assemblies technical standards exist to provide glossaries of abbreviations acronyms and symbols that may be found on engineering drawings

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web surface finish symbols are formed by combining the symbol and lay direction direction of lay for iso and related drafting

standards you can display surface finish symbols per 2002 standards by selecting display symbols per

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web to display surface finish symbol settings do one of the following click mechanical toolbox settings in the toolbox settings dialog box in the left pane click annotations and in the right pane expand surface finish symbol click mechanical toolbox symbols surface finish symbols or surface finish symbols mechanical toolbox

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web standard symbols v basic symbol used when surface finish can be produced by any convenient technique modified symbol finish done by a machining process modified symbol indicating a surface finish without removal of material for example quality of an initial casting roughness value chart 3 a l 50 rough oxy cut

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web australian standard technical drawing part 201 mechanical engineering drawing section 1 scope and general 1 1 scope this standard sets out requirements and recommendations for mechanical engineering drawing practice it is complementary to as 1100 101 the standard provides information on surface texture and welding and the

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web mar 6 2023 surface finish symbols surface finish symbols are used to indicate the degree of precision of the surface in a print the symbols represent various levels of roughness waviness and lay and can be used to analyze the quality of

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web surface finish also known as surface texture or surface topography is the nature of a surface as defined by the three characteristics of lay surface roughness and waviness it comprises the small local deviations of a surface from the perfectly flat ideal a true plane

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web understanding surface roughness symbols symbols that indicate the surface texture of machined and structural parts are used in industrial diagrams the pictorial representation using these symbols is defined in iso 1302 2002 this section will explain how to write these symbols to indicate surface textures

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web surface finish symbols are graphical callouts to indicate surface texture and surface roughness for design parts manufactured by various manufacturing processes the surface finish graphical symbol usage is defined in iso 1302 2002

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web the symbol indicates the surface finish requirements and shows a machining allowance requirement of 3mm on all surfaces symbol for surface texture all component surfaces the symbol indicates that all of the component surfaces are to be machined location of surface texture symbols

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web may 28 2023 published by gayamadhusanka on may 28 2023 surface finish symbols are needed to represent the surface texture requirement to manufacturers if you are working on cnc machining parts or some other manufacturing process then you need to specify the surface finish requirement to manufacture

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web 1 positions of auxiliary symbols for surface symbol a surface roughness value cut off value or reference length machining method grain direction surface undulation etc are indicated around the surface symbol as shown in fig 1 below fig 1 positions of auxiliary symbols a ra value b machining method c cut off value evaluation length

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web nov 11 2021 the ra surface finish chart shows the arithmetic average of surface heights measured across a surface as already mentioned there are three basic components of a surface roughness waviness and lay therefore different factors are affecting the characteristics of surface geometry

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web iso and ansi standards provide guidelines and symbols for surface finish specifications ensuring clear communication between designers and manufacturers a detailed explanation of surface finish units from ra to rz ra average roughness

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web may 12 2020 it is suggested to indicate the surface roughness on drawing by symbols the bis recommended symbols for indicating the surface finish are shown in table a for the roughness values greater than 25µm the symbol is used for roughness value less than 25µm the equilateral triangular symbol is used

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web surface finish symbols callouts and standards in the united states surface finish is usually specified using the asme y14 36m standard the rest of the world commonly uses international organization for standardization iso 1302