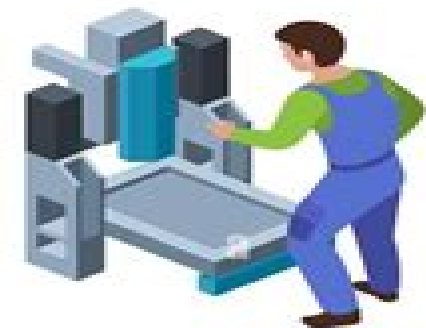
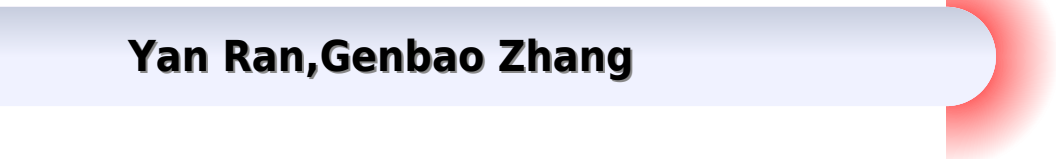




Machine Tools Processes For Engineers

Yan Ran, Genbao Zhang



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FCS Engineering Processes L4 ,2009 Productivity Theory for Industrial Engineering Ryspek

Usubamatov,2018-05-15 Since the time of the Industrial Revolution manufacturing industries have accumulated a huge experience in creating different machines and systems for fabricating various goods work parts and products All these diverse machines and systems with different designs to solve pivoted economic problems increased the productivity rate of manufacturing processes and generated high quality products In the area of productivity theory for industrial engineering there are numerous publications that describe the fundamental approaches and the mathematical models of productivity rate for the different designs of industrial machines and systems Known theories consider the physical productivity rate as the number of products fabricated over a given time ASME that is a component of economic productivity However known mathematical models are simplified with assumptions and not well developed analytically which can lead to severe errors in computing the output of manufacturing systems Modern industrial machines and systems are complex in design and in structure with serial parallel and serial parallel arrangements and any failure of any component leads to downtime of expensive production systems For this reason industries need a productivity theory that enables accurate predicting of the output of manufacturing systems at the preliminary stages Key features Offers fundamental principles of productivity theory for industrial machines and systems based on mathematics technology design reliability probability and management Presents the conceptual principles of productivity theory for industrial machines and systems Provides methods for computing productivity losses in real industrial environments Closes the gap between theory and practice for computing productivity rates of manufacturing systems Includes a comparative analysis of productivity rates for manufacturing systems of serial parallel and serial parallel arrangements Productivity Theory for Industrial Engineering presents analytical approaches and methods to define maximal productivity rates optimal machining regimes and optimal structure of manufacturing machines and systems based on the parameters of technological processes structural design reliability of mechanisms and management systems This book uses productivity theory for solving productivity problems and can also be used for complex approaches for sustainable improvement of production processes **Metal Cutting Technologies J.**

Paulo Davim,2016-09-26 Metal cutting is a science and technology of great interest for several important industries such as automotive aeronautics aerospace moulds and dies biomedicine etc Metal cutting is a manufacturing process in which parts are shaped by removal of unwanted material The interest for this topic increased over the last twenty years with rapid advances in materials science automation and control and computers technology The present volume aims to provide research developments in metal cutting for modern industry This volume can be used by students academics researchers and engineering professionals in mechanical manufacturing and materials industries THE SERIES ADVANCED MECHANICAL ENGINEERING Currently it is possible to define mechanical engineering as the branch of engineering that involves the

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Yongsheng Ma, 2013-06-06 In the past decade feature based design and manufacturing has gained some momentum in various engineering domains to represent and reuse semantic patterns with effective applicability However the actual scope of feature application is still very limited Semantic Modeling and Interoperability in Product and Process Engineering provides a systematic solution for the challenging engineering informatics field aiming at the enhancement of sustainable knowledge representation implementation and reuse in an open and yet practically manageable scale This semantic modeling technology supports uniform multi facet and multi level collaborative system engineering with heterogeneous computer aided tools such as CAD/CAM CAE and ERP This presented unified feature model can be applied to product and process representation development implementation and management Practical case studies and test samples are provided to illustrate applications which can be implemented by the readers in real world scenarios By expanding on well known feature based design and manufacturing approach Semantic Modeling and Interoperability in Product and Process Engineering provides a valuable reference for researchers practitioners and students from both academia and engineering field

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