



Manufacturing Automation Protocol

Mapping the factory of the future

Confusion of language not only applies to humans, but also to the world of industrial automation systems, where many different languages are used. The MAP initiative is aimed at standardising communication protocols

by Glenis Moore

Since the invention of the industrial robot, the fully automated factory has been put forward as the ultimate goal for most industries. A workforce that requires no sleep, lunchbreaks or tea-breaks, and suffers from a total lack of strikes or industrial disputes of any kind has become an almost utopian concept to the factory owner and a nightmare of people's unemployment as the factory worker. The political and social problems associated with factory automation were, and still are, bad enough, but as the output the dream was also tainted with a technological flaw: despite the pervasiveness of robots, machines, and 'cells' and the (see Fig. 1) shopfloor communication between different 'cells' products was almost nonexistent. If a factory restricted the automation processes to one manufacturer, all well and good, but if the customer strayed from this one, the factory became a series of isolated processes requiring manual connection.

Automotive problems

The automotive industry was one of the first to adopt automation, and therefore it was one of the first to experience the problems associated with the lack of inter-manufacturer relations. So in 1980 General Motors (GM) of America conceived the idea of Manufacturing Automation Protocol (MAP).

Manufacturing Automation Protocol (MAP).

MAP is a set of communication protocols for multi-vendor manufacturing automation systems, based on both GSC standards and the International Stan-

dards Organisation (ISO) seven-layer system. It includes a 'backbone' local area network designed around a broadcast token bus.

The ISO seven-layer system, known as



1 Automated guided vehicles at Cross and Treacher

**Manufacturing Automation Protocol Technical Office
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MAP/TOP Users' Group of SME.



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Manufacturing Automation Protocol, Technical and Office Protocol, May 14-15, 1986, Seattle, Washington
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In a period characterized by interconnectedness and an insatiable thirst for knowledge, the captivating potential of verbal expression has emerged as a formidable force. Its ability to evoke sentiments, stimulate introspection, and incite profound transformations is genuinely awe-inspiring. Within the pages of "**Manufacturing Automation Protocol Technical Office Protocol Users Group Summary May 14 15 1986 Seattle Washington**," a mesmerizing literary creation penned by a celebrated wordsmith, readers set about an enlightening odyssey, unraveling the intricate significance of language and its enduring affect our lives. In this appraisal, we shall explore the book is central themes, evaluate its distinctive writing style, and gauge its pervasive influence on the hearts and minds of its readership.

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