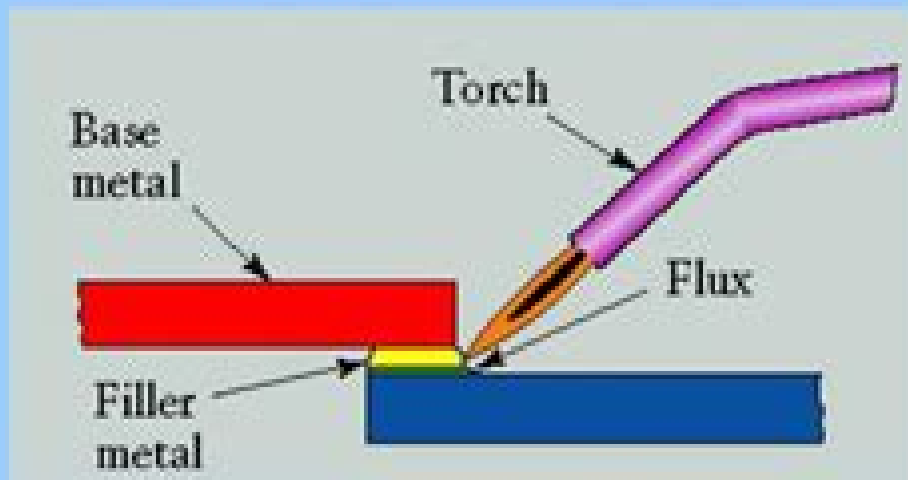
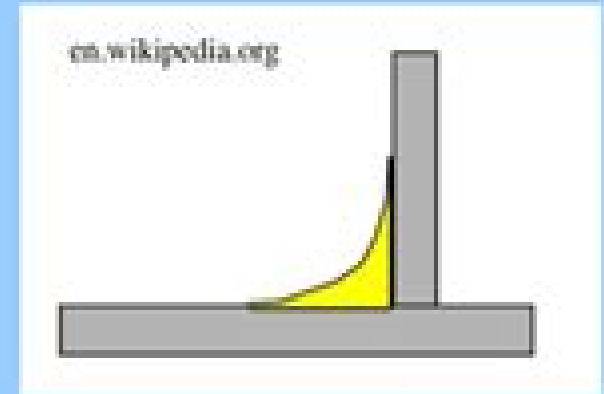


# Brazing

- Steel base metal + Brass filler rod is common
- Lower temp than welding: retains heat treatment (if present), minimizes grain growth.
- Strong but slow (careful preparation, cleanup)
- Furnace brazing is easily automated



Kalpajian



# Manual On Joining Procebes By Welding Brazing And Soldering

**RD Boyd**



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