

MELT SPINNING/ STRIP CASTING

Utilizing our exclusive cooling wheel assemblies, Retech Melt Spinning furnaces are ideally designed and configured for production of high-value bonded magnet powders. We endeavor to work with companies to determine the most profitable methods in the design and manufacture of new equipment based on existing or new technologies and specific customer needs.

For Atomization Of:

- Rare Earth Alloys
- Bulk Metallic Glasses
- Amorphous Metals



Melt Spinner/Strip Caster Specifications

System Type	Melt Spinner	Strip Caster
Product Crystalline Structure	Amorphous	Columnar
Typical Final Product Application	Bonded Magnets	Sintered Magnets

Technical Data

Melt Power Output	50-250 kW	60-550 kW
Typical Final Product Width	1 mm	3-600 mm
Typical Final Product Thickness	0.035 mm (35µm)	0.2-0.5 mm
Production	Batch or Continuous	Batch
Typical Pour Rate	1-2 kg/minute	15-30 kg/minute

Melt Spinning And Strip Casting Research And Implementation

M Ferry



Melt Spinning And Strip Casting Research And Implementation:

Melt-Spinning and Strip Casting: Research and Implementation Symposium, 1992 Melt-spinning and Strip Casting Eric F. Matthys, 1992 *Melt-Spinning and Strip Casting* Minerals, Metals and Materials Society, Meeting, *Direct Strip Casting of Metals and Alloys* M Ferry, 2006-03-24 Direct strip casting is a continuous casting process for producing metallic sheet directly from the molten state that minimises the need for substantial secondary processing This important book is the first to review the implications of strip casting technology for a range of alloys including carbon and stainless steel aluminium magnesium titanium copper and other non ferrous alloys The book is divided into six chapters with the first two describing the physical metallurgy of candidate alloys for direct strip casting and the development of microstructure during solidification Chapter 3 describes the principles of continuous casting processes and the evolution of direct strip casting It provides the foundation for the following two chapters which describe process variables and their impact on microstructure and strip quality The final chapter describes possible techniques in secondary processing and fabrication of the as cast strip Two appendices discuss simulation and modelling issues and the measurement and representation of textures in metal strip Direct strip casting of metals and alloys is a standard reference on a technology destined to have a profound impact on the manufacturing landscape of the twenty first century First book to review the implications of strip technology for a range of alloys Essential book on a technology destined to have a profound impact on the manufacturing landscape of the twenty first century Melt-spinning and Strip Casting Eric F. Matthys, 1992 Melt Spinning, Strip Casting, and Slab Casting Eric F. Matthys, William G. Truckner, 1996 These symposium proceedings present a cross disciplinary view of current research and practical application of melt spinning strip casting slab casting and related processes Both fundamental investigations and factory floor issues are discussed including the implementation of new research findings as well as new approaches and uses for existing technologies A Review: Chill-Block Melt Spin Technique, Theories & Applications Mustafa Kamal, Usama S. Mohammad, 2013-03-15 Rapid Solidification Processing of molten metals and alloys has proved to be a reliable route for producing new and advanced materials The Chill Block Melt Spin CBMS technique is important because its simplicity flexibility and perfection High quality materials can be produced with lower costs as compared to other routes by refining the microstructure and trapping the nucleated new metastable phases Melt spun ribbons subsequently produced can then be consolidated to produce billets and sheets that can be used in many industries especially high tech industries such as aerospace and racing automobiles This book contains several perspectives about CBMS technology and should be a useful review for undergraduate and post graduate metallurgy students **Science and Technology of Rapid Solidification and Processing** M.A. Otooni, 2012-12-06 This book represents a collection of papers presented at the NATO Advanced Research Workshop NATO ARW on Science and Technology of Rapid Solidification and Processing held at Hotel Thayer West Point Military Academy New York N Y during June 21 24 1994 The workshop was attended by over forty scientists

representing several NATO member countries as well as representatives from Japan China PRC Taiwan and India The purpose of this NATO ARW conference was to review the major advances made in most recent years in both the theoretical and experimental areas of rapid solidification technology and processing In accordance with the NATO ARW format the agenda for the conference was so arranged to offer in depth presentation of the latest developments in the subject area as well as to encourage follow up discussions by the participants There was seven sessions each opened with a lecture by an invited guest speaker Sessions 1 4 covered two days of the conference and focused mainly on Processing Technologies of Rapid Solidification and Thermodynamic Properties Practical Applications Sessions 4 6 concentrated on Thermodynamics of Metastable Alloys Relaxation Diffusion Magnetic and Electric Properties Fundamentals Session 6 was devoted to the Structural Characterization of Supercooled Melts Ultra Fine Polycrystalline Materials New Innovations and Techniques There were two equally important aspects of this NATO ARW conference which must be mentioned Firstly this is the first NATO ARW conference on Science and Technology of Rapid Solidification and Processing held in the United States

Heat and Mass Transfer in Materials Processing and Manufacturing American Society of Mechanical Engineers. Winter Annual Meeting,1993 THERMEC'97 Tetsuo Sakai,1997 *Interactive Dynamics of Convection and Solidification* Peter Ehrhard,David S. Riley,Paul H. Steen,2013-03-14 Crystal growth casting soldering welding high energy surface treatment nuclear safety systems and geophysical flows are just a few examples where solidification and convection occur together These processes are interactive on micro and macroscales flow affects the distribution of heat and species and hence the freezing process while solidification evolves flow boundaries as in crusting for example and hence can radically alter the convection Mathematical modellers experimentalists and applied scientists were invited to this colloquium with the aim of consolidating our understanding of such interactions of identifying key outstanding issues and of developing new approaches in this important area of fundamental research Both invited and contributed papers focus on both fundamental and technologically relevant problems

Metals Abstracts ,1992 **Transient Behavior of the Planar-flow Melt Spinning Process with Capillary Dynamics** Eric Alan Theisen,2007 Planar flow melt spinning PFMS is a single stage rapid manufacturing technique for producing thin metal sheets or ribbons During the processing molten metal flows through a nozzle onto a moving substrate where a puddle is formed This study focuses on the time dependent behavior of the process and looks at the puddle dynamics during the cast Understanding how the issues of heat transfer fluid flow and contacting dynamics influence the quality of the cast ribbon are the primary focus of the study The commercial acceptance of PFMS requires ribbons to be cast with good quality e g uniform thickness There are a large range scales that are relevant to the ribbon product Thickness variations occur on the macro scale over the length of the cast 50 m There is a steady decrease in ribbon thickness over the length of the cast There is also a periodic variation on the length scale of the wheel circumference 2 3 m Steady mass momentum and energy balances are used to understand these long lengthscale thickness variations There

are also thickness variations that occur on smaller scales cm to mm A periodic thickness variation across the width of the ribbon is a common defect observed in our casting referred to as the cross wave defect The molten metal puddle is subject to capillary vibrations We find that these oscillations correspond to the cross wave defect Motivated by the physics of the cross wave defect a more generalized problem of the vibrations of coupled capillary surface is identified The motions of the puddle are similar to the classical problem of the vibration modes of a plucked sphere In considering the possible modes of vibration for a droplet confined between two plates we find a novel vibration mode where the center of mass oscillates This model is extended to account for a droplet confined within a tube with two sections of the droplet extending from each end Restricting to quasi steady interface shapes we find a translational vibration mode which can occur with lower frequency than the traditional Rayleigh modes The vibration frequencies are compared to experimental values Abstract **Proceedings in**

Print ,1993 *Modern Manufacturing Technology* Jitendra Kumar Katiyar,Ranjeet Kumar Sahu,2021-12-02 Modern Manufacturing Technology Spotlight on Future summarizes the emergence and development of modern manufacturing techniques MMTs with a focus on metallic and advanced material based additive manufacturing technologies and their potential applications Further it explores advanced machining techniques for production of novel nanomaterials The book also covers modern sophisticated techniques for the fabrication of ultrafine electronic devices such as micro electromechanical systems MEMS nano electromechanical systems NEMS semiconductors and optical systems A dedicated chapter on manufacturing technology for Industry 4 0 is included Features Describes the background of manufacturing techniques in brief including the advent of and introduction to MMTs Reviews various types of MMTs established in recent years and their accelerated growth and development innovation driven applications Overviews the physical and chemical techniques used for nanomaterials production Explores the fabrication mechanisms of MEMS NEMS semiconductors and optical devices Provides a conceptual overview of additive manufacturing technologies This book is geared to undergraduate and postgraduate students and professionals in mechanical and manufacturing engineering and the manufacturing industry

ESOMAT 2000 Graziella Airoidi,Stefano Besseghini,2001 **Directory of Published Proceedings** ,1997 Advances in Solidification Processes Howard Jones,H. Fredriksson,Gérard Lesoult,1993 These papers written by metallurgists physicists chemical and mechanical engineers discuss the use of hydrodynamics thermodynamics kinetics in developing and understanding solidification processes The main topics covered include crystallization kinetics nucleation and thermodynamics during solidification processes metastable solidification processing and stimulation of different solidification processes **Journal de physique** ,2001 *The Hatfield Memorial Lectures* P R Beeley,2005-10-31 This is the third volume in a series which brings together a selection of the currently available lectures based on broad subject groupings It focuses on two themes process metallurgy including the technical aspects of plant design and operation and the organisation of the iron and steel industry including its general structure and economic circumstances Whilst there is occasional overlap

with the themes of Volume 1 materials properties behaviour and materials applications and Volume 2 metallography and the structure of iron and steels the current volume compliments the earlier ones and completes the original concept of five themes to bring the anthology up to the present day

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