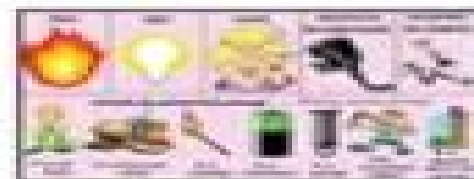




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Science For Christian Schools Grade 5

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web form height to thickness ratio to determine the minimum form height for sheet metal use the following formula $d \geq 2.5t$ r see below the height can be less but it required secondary operations and is far more costly 5

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web jan 26 2022 if the shop is using a v die to make the flange there is a minimum and maximum length that any flange can be in general the flange needs to be at least 3 though we suggest 4 times longer than the thickness of the material for sheet metal that s 0 120 thick that means a minimum flange length of 0 480 long

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bend functions for instance in this article we have used the following for outside setback $ossb$ tangent degree of bend angle 2 material thickness inside radius