

III. DISCUSSION

Reduction in the quantity of slag was observed after the introduction of silicon to the charges and this enhanced a reduction in heat lost through slag. Melting rate increases with an increase in time of production and combustion rate also increases leading to less heat loss. Heat lost through the gas was very low because cupola works with the principle of counter flow, the charges flow in opposite direction to the flow of heat, this enables a maximum absorption of heat by the charges before the the gas escapes. From the table 3 the total heat losses was obtained by the summation of all heat lost and then subtracted from total quantity of heat generated, this gives us the quantity of heat utilized in the furnace.

IV. CONCLUSION

Maximum heat lost was recorded from heat accumulated in the refractory lining, this often observed in most cupola furnace lined with poor refractory materials. It is recommended that a high alumina refractory be adopted in the furnace design. High alumina refractory has low conductivity, withstand high temperature and chemical action of molten metals. Progress in metallurgy have accelerated the development of a new type high alumina refractory which we are to put into consideration in our future furnace design.

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