Simulation Methodology

#### 3

#### Simulation Methodology

This chapter discusses the simulation methodologies which have been adopted during the course of this research programme. The first section discusses the principal concepts and the overall structure of the integrated atomistic process and device simulation strategy implemented with Technology Computer Aided Design (TCAD) device modelling tools.

Detailed descriptions of the models involved in the process simulation of device fabrication sequences; including ion implantation, deposition, etching, diffusion and oxidation is the subject of the second section. The last section in this chapter provides an overview of device simulation methodology, by reviewing some of the physical models and simulation approaches used in this work.

All the simulation techniques discussed in the three sections of this chapter have been calibrated and validated against real 35nm physical gate length MOSFETs fabricated and reported by Toshiba [3.1]. They have been used subsequently to scale the transistors according to the requirements of the ITRS (2003 edition) and to study the impact of intrinsic parameter fluctuations on such scaled devices.

#### 3.1 TCAD and Integrated process & device simulation

The state of the art in modelling and simulation covers a wide range of specialist areas related to the entire process of integrated semiconductor device manufacturing. The following are some of the main areas of modelling and simulation [3.2] typically covered by state of the art TCAD simulation tools:

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