Bend Radius

Bent Flange Interference

No. 127-10

SHEET METAL

Banding is a common method of forming used in pheet metal felocation, Typically, it's performed with a print brake.

- w . Beent section
- Blant flamps interference
- 4. Secret relation
- Edge storomon overhang.
- · Bond reter depth
- · Barrel retail weath.

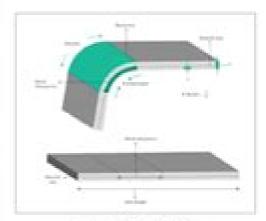


Figure 15: Sheet Metal Bending.

Bend Lines

Based lines are stranged tires on the share's surface that dolline the exact socialism and angle of the baset. They are usually shown as dashed lines on the flat pattern of the sheet metal pattern of the sheet metal part.

Bend Allowance



Bend abbearing is the amount of extra material than's needed to accommodate the Send in other words, this is the length of extra material that a fellowator needs to dul to allow lending without danging the pain's dimensions.

tion Champion

Ejehan, havy wells one signers. To rectural simum of D.2 mm, fluir will disensitically mater is light to a "hipwover, because see stifficult.

gring sheet metal

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Malhotra Rajesh

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