

Reliability Improvement with Design of Experiments

Second Edition, Revised and Expanded



Lloyd W. Condra

Reliability Improvement With Design Of Experiments

Gerald J. Hahn, Necip Doganaksoy



Reliability Improvement With Design Of Experiments:

Reliability Improvement with Design of Experiment, Second Edition, Lloyd Condra, 2001-04-19 A guide to implementing and operating a practical reliability program using carefully designed experiments to provide information quickly efficiently and cost effectively It emphasizes real world solutions to daily problems The second edition contains a special expanded section demonstrating how to combine accelerated testing with design of experiments for immediate improvement

Reliability Improvement with Design of Experiment Lloyd Condra, 2018-05-04 A guide to implementing and operating a practical reliability program using carefully designed experiments to provide information quickly efficiently and cost effectively It emphasizes real world solutions to daily problems The second edition contains a special expanded section demonstrating how to combine accelerated testing with design of experiments for immediate improvement

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Design of Experiments for Reliability Achievement Steven E. Rigdon, Rong Pan, Douglas C. Montgomery, Laura Freeman, 2022-05-04 ENABLES READERS TO UNDERSTAND THE METHODS OF EXPERIMENTAL DESIGN TO SUCCESSFULLY CONDUCT LIFE TESTING TO IMPROVE PRODUCT RELIABILITY This book illustrates how experimental design and life testing can be used to understand product reliability in order to enable reliability improvements The book is divided into four sections The first section focuses on statistical distributions and methods for modeling reliability data The second section provides an overview of design of experiments including response surface methodology and optimal designs The third section describes regression models for reliability analysis focused on lifetime data This section provides the methods for how data collected in a designed experiment can be properly analyzed The final section of the book pulls together all of the prior sections with customized experiments that are uniquely suited for reliability testing Throughout the text there is a focus on reliability applications and methods It addresses both optimal and robust design with censored data To aid in reader comprehension examples and case studies are included throughout the text to illustrate the key factors in designing experiments and emphasize how experiments involving life testing are inherently different The book provides numerous state of the art exercises and solutions to help readers better understand the real world applications of experimental design and reliability The authors utilize R and JMP software throughout as appropriate and a supplemental website contains the related data sets Written by internationally known experts in the fields of experimental design methodology and reliability data analysis sample topics covered in the book include An introduction to reliability lifetime distributions censoring and inference for parameter of lifetime distributions Design of experiments optimal design and robust design Lifetime regression parametric regression

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Fundamentals of Design of Experiments for Automotive Engineering Volume I Young J. Chiang, Amy L. Chiang, 2023-11-28 In a world where innovation and sustainability are paramount Fundamentals of Design of Experiments for Automotive Engineering Volume I serves as a definitive guide to harnessing the power of statistical thinking in product development As first of four volumes in SAE International's DOE for Product Reliability Growth series this book presents a practical application focused approach by emphasizing DOE as a dynamic tool for automotive engineers It showcases real world examples demonstrating how process improvements and system optimizations can significantly enhance product reliability The author Yung Chiang leverages extensive product development expertise to present a comprehensive process that ensures product performance and reliability throughout its entire lifecycle Whether individuals are involved in research design testing manufacturing or marketing this essential reference equips them with the skills needed to excel in their respective roles This book explores the potential of Reliability and Sustainability with DOE featuring the following topics Fundamental prerequisites for deploying DOE Product reliability processes measurement uncertainty failure analysis and design for reliability Full factorial design 2K A system identification tool for relating objectives to factors and understanding main and interactive effects Fractional factorial design 2RK P Ideal for identifying main effects and 2 factor interactions General fractional factorial design LK P Systematically identification of significant inputs and analysis of nonlinear behaviors Composite designs as response surface methods Resolving interactions and optimizing decisions with limited factors Adapting to practical challenges with short DOE Leveraging optimization schemes like D optimality and A optimality for optimal results Readers are encouraged not to allow product failures to hinder progress but to embrace the statistical thinking embedded in DOE This book can illuminate the path to designing products that stand the test of time resulting in satisfied customers and thriving businesses ISBN 9781468606027 ISBN 9781468606034 ISBN 9781468606041 DOI 10.4271/9781468606034

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analysis focused on lifetime data This section provides the methods for how data collected in a designed experiment can be properly analyzed The final section of the book pulls together all of the prior sections with customized experiments that are uniquely suited for reliability testing Throughout the text there is a focus on reliability applications and methods It addresses both optimal and robust design with censored data To aid in reader comprehension examples and case studies are included throughout the text to illustrate the key factors in designing experiments and emphasize how experiments involving life testing are inherently different The book provides numerous state of the art exercises and solutions to help readers better understand the real world applications of experimental design and reliability The authors utilize R and JMP software throughout as appropriate and a supplemental website contains the related data sets Written by internationally known experts in the fields of experimental design methodology and reliability data analysis sample topics covered in the book include An introduction to reliability lifetime distributions censoring and inference for parameter of lifetime distributions Design of experiments optimal design and robust design Lifetime regression parametric regression models and the Cox Proportional Hazard Model Design strategies for reliability achievement Accelerated testing models for acceleration and design of experiments for accelerated testing The text features an accessible approach to reliability for readers with various levels of technical expertise This book is a key reference for statistical researchers reliability engineers quality engineers and professionals in applied statistics and engineering It is a comprehensive textbook for upper undergraduate and graduate level courses in statistics and engineering

Evolvable Designs of Experiments Octavian Iordache, 2009-02-11 Adopting a groundbreaking approach the highly regarded author shows how to design methods for planning increasingly complex experiments He begins with a brief introduction to standard quality methods and the technology in standard electric circuits The book then gives numerous examples of how to apply the proposed methodology in a series of real life case studies Although these case studies are taken from the printed circuit board industry the methods are equally applicable to other fields of engineering

Six Sigma and Beyond D.H. Stamatis, 2002-10-29 In this volume the author demystifies the Design of Experiments DOE He begins with a clear explanation of the traditional experimentation process He then covers the concept of variation and the importance of experimentation and follows through with applications Stamatis also discusses full and fractional factorials The strength of this volume lies in the fact that not only does it introduce the concept of robustness it also addresses Robust Designs with discussions on the Taguchi methodology of experimentation And throughout the author ties these concepts into the Six Sigma philosophy and shows readers how they use those concepts in their organizations

Quality Engineering Handbook Thomas Pyzdek, Paul A. Keller, 2003-04-09 Written by one of the foremost authorities on the subject the Second Edition is completely revised to reflect the latest changes to the ASQ Body of Knowledge for the Certified Quality Engineer CQE This handbook covers every essential topic required by the quality engineer for day to day practices in planning testing finance and management and

Statistical Case Studies for Industrial Process Improvement

Veronica Czitrom, Patrick D. Spagon, 1997-01-01 This book contains a broad selection of case studies written by professionals in the semiconductor industry that illustrate the use of statistical methods to improve manufacturing processes. These case studies offer engineers, scientists, technicians, and managers numerous examples of best in class practices by their peers. Because of the universal nature of statistical applications, the methods described here can be applied to a wide range of industries including the chemical, biotechnology, automotive, steel, plastics, textile, and food industries. Many industries already benefit from the use of statistical methods, although the semiconductor industry is considered both a leader in and a model for the wide application and effective use of statistics.

Design for Six Sigma in Technology and Product

Development Clyde M. Creveling, Jeff Slutsky, Dave Antis, 2002-10-25 This book addresses many new topical areas for the development of 6 Sigma performance. The text is structured to demonstrate how 6 Sigma methods can be used as a very powerful tool within System Engineering and integration evaluations to help enable the process of Critical Parameter Management. The case studies and examples used throughout the book come from recent successful applications of the material developed in the text.

Statistical Roundtables Christine M. Anderson-Cook, Lu Lu, 2016-04-22 Quality Progress, the flagship journal of ASQ, has been publishing the column Statistics Roundtable since 1999. With over 130 contributions from leading authors in applied statistics, the column has been highly successful and widely read. This book collects 90 of the most interesting and useful articles on some key topics. The editors have constructed this book to be a resource for statisticians and practitioners alike, with short, accessible, practical advice in important core areas of statistics from world renowned experts. This book is intended to be an informative read with bite-sized columns as well as a starting point for deeper exploration of key statistical areas. The book contains nine chapters with collections of articles on the following topics: Statistical engineering, Data quality and measurement, Data collection, Key statistical tools, Quality control, Reliability, Multiple response and meta analysis, Applications, Communication and training. Chapter introductions provide a quick overview of the material contained in the columns of that chapter as well as complementary articles for that topic that appear elsewhere in the book. Also included at the end of each chapter introduction is a short list of key references that can provide additional details or examples for material in the topic area.

Generalized Linear Models

Raymond H. Myers, Douglas C. Montgomery, G. Geoffrey Vining, Timothy J. Robinson, 2012-01-20 Praise for the First Edition: The obvious enthusiasm of Myers, Montgomery, and Vining and their reliance on their many examples as a major focus of their pedagogy make *Generalized Linear Models* a joy to read. Every statistician working in any area of applied science should buy it and experience the excitement of these new approaches to familiar activities. *Technometrics: Generalized Linear Models With Applications in Engineering and the Sciences*, Second Edition, continues to provide a clear introduction to the theoretical foundations and key applications of generalized linear models (GLMs). Maintaining the same nontechnical approach as its predecessor, this update has been thoroughly extended to include the latest developments, relevant computational approaches, and modern examples.

from the fields of engineering and physical sciences This new edition maintains its accessible approach to the topic by reviewing the various types of problems that support the use of GLMs and providing an overview of the basic related concepts such as multiple linear regression nonlinear regression least squares and the maximum likelihood estimation procedure Incorporating the latest developments new features of this Second Edition include A new chapter on random effects and designs for GLMs A thoroughly revised chapter on logistic and Poisson regression now with additional results on goodness of fit testing nominal and ordinal responses and overdispersion A new emphasis on GLM design with added sections on designs for regression models and optimal designs for nonlinear regression models Expanded discussion of weighted least squares including examples that illustrate how to estimate the weights Illustrations of R code to perform GLM analysis The authors demonstrate the diverse applications of GLMs through numerous examples from classical applications in the fields of biology and biopharmaceuticals to more modern examples related to engineering and quality assurance The Second Edition has been designed to demonstrate the growing computational nature of GLMs as SAS Minitab JMP and R software packages are used throughout the book to demonstrate fitting and analysis of generalized linear models perform inference and conduct diagnostic checking Numerous figures and screen shots illustrating computer output are provided and a related FTP site houses supplementary material including computer commands and additional data sets Generalized Linear Models Second Edition is an excellent book for courses on regression analysis and regression modeling at the upper undergraduate and graduate level It also serves as a valuable reference for engineers scientists and statisticians who must understand and apply GLMs in their work

Product Design and Testing for Automotive Engineering: Volume II

Young J. Chiang, Amy L. Chiang, 2024-09-17 Failure modes and effects analysis FMEA Reliability Product Development Design Process Test Procedures Explore Product Design and Testing for Automotive Engineering Volume II an essential guide reshaping vehicle manufacturing with unprecedented reliability As part of SAE International's DOE for Product Reliability Growth series this practical resource introduces cutting edge methodologies crucial for predicting and improving product reliability in an era of automotive electrification The book navigates statistical tolerance design showcasing how variability in part fabrication and assembly can enhance reliability and sustainability Key topics include Statistical tolerance design's impact on manufacturing and material selection focusing on non normal distributions effects on product assembly and cost Methods like maximum likelihood estimators and Monte Carlo simulations are used for assembly strategy synthesis Reliability DOEs using log location scale distributions to estimate lifetimes of non normally distributed components especially in accelerated life testing It covers transformations optimizing parts and system designs under the lognormal distribution Weibull distribution DOE W for characterizing lifetimes affected by various failure modes detailing parameter assessment methods and real world applications The book also introduces reliability design of experiments based on the exponential distribution DOE E Importance of predicting lifecycles and enhancing reliability through qualitative and stepwise accelerated

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Mathematics Applied to Engineering Mangey Ram,J. Paulo Davim,2017-05-22 Mathematics Applied in Engineering presents a wide array of applied mathematical techniques for an equally wide range of engineering applications covering areas such as acoustics system engineering optimization mechanical engineering and reliability engineering Mathematics acts as a foundation for new advances as engineering evolves and develops This book will be of great interest to postgraduate and senior undergraduate students and researchers in engineering and mathematics as well as to engineers policy makers and scientists involved in the application of mathematics in engineering Covers many mathematical techniques for robotics computer science mechanical engineering HCI and machinability Describes different algorithms Explains different modeling techniques and simulations

Mathematical Statistics with Applications Kandethody M. Ramachandran,Chris P. Tsokos,2009-03-13 Mathematical Statistics with Applications provides a calculus based theoretical introduction to mathematical statistics while emphasizing interdisciplinary applications as well as exposure to modern statistical computational and simulation concepts that are not covered in other textbooks Includes the Jackknife Bootstrap methods the EM algorithms and Markov chain Monte Carlo methods Prior probability or statistics knowledge is not required Step by step procedure to solve real problems making the topic more accessible Exercises blend theory and modern applications Practical real world chapter projects Provides an optional section in each chapter on using Minitab SPSS and SAS commands

Mathematical Statistics with Applications in R Kandethody M. Ramachandran,Chris P. Tsokos,2020-05-14 Mathematical Statistics with Applications in R Third Edition offers a modern calculus based theoretical introduction to mathematical statistics and applications The book covers many modern statistical computational and simulation concepts that are not covered in other texts such as the Jackknife bootstrap methods the EM algorithms and Markov chain Monte Carlo MCMC methods such as the Metropolis algorithm Metropolis Hastings algorithm and the Gibbs sampler By combining discussion on the theory of statistics with a wealth of real world applications the book helps students to approach statistical problem solving in a logical manner Step by step procedure to solve real problems make the topics very accessible Presents step by step procedures to solve real problems making each topic more accessible Provides updated application exercises in each chapter blending theory and modern methods with the use of R Includes new chapters on Categorical Data Analysis and Extreme Value Theory with Applications Wide array coverage of ANOVA Nonparametric Bayesian and empirical methods

The Role of Statistics in Business and Industry Gerald J. Hahn, Necip Doganaksoy, 2011-09-20 An insightful guide to the use of statistics for solving key problems in modern day business and industry This book has been awarded the Technometrics Ziegel Prize for the best book reviewed by the journal in 2010 Technometrics is a journal of statistics for the physical chemical and engineering sciences published jointly by the American Society for Quality and the American Statistical Association Criteria for the award include that the book brings together in one volume a body of material previously only available in scattered research articles and having the potential to significantly improve practice in engineering and science Highlighting the relevance of statistical methods in everyday applications The Role of Statistics in Business and Industry bridges the gap between the tools of statistics and their use in today's business world This one of a kind resource encourages the proactive use of statistics in three well organized and succinct parts Setting the Stage provides an introduction to statistics with a general overview of its uses in business and industry Manufactured Product Applications explains how statistical techniques assist in designing building improving and ensuring the reliability of a wide variety of manufactured products such as appliances plastic materials aircraft engines and locomotives Other Applications describe the role of statistics in pharmaceuticals finance and business services as well as more specialized areas including the food semiconductor and communications industries This book is truly unique in that it first describes case studies and key business problems and then shows how statistics is used to address them while most literature on the topic does the reverse This approach provides a comprehensive understanding of common issues and the most effective methods for their treatment Each chapter concludes with general questions that allow the reader to test their understanding of the presented statistical concepts as well as technical questions that raise more complex issues An extensive FTP site provides additional material including solutions to some of the applications With its accessible style and real world examples The Role of Statistics in Business and Industry is a valuable supplement for courses on applied statistics and statistical consulting at the upper undergraduate and graduate levels It is also an ideal resource for early career statisticians and practitioners who would like to learn the value of applying statistics to their everyday work

Quality S. P. Mukherjee, 2018-07-13 This book offers a comprehensive overview of quality and quality management It also explores total quality management covering its human technological and analytical imperatives It also examines quality systems and system standards highlighting essential features and avoiding a reproduction of the ISO 9000 standard as well as people related issues in implementing a quality system A holistic understanding of quality considerations which now permeate every aspect of human life should guide related policies plans and practices The book describes the all pervasive characteristics of quality putting together diverse definitions of quality outlining its different dimensions and linking it with reliability and innovation It goes on to assess the quality of measurements in terms of precision accuracy and uncertainty and discusses managing quality with a focus on business performance This is followed by a chapter on improving process quality which is the summum bonum of quality

management and a chapter addressing the crucial problem of measuring customer satisfaction through appropriate models and tools Further it covers non traditional subjects such as quality of life quality of working life quality assurance and improvement in education with special reference to higher education quality in research and development and characterizes the quality related policies and practices in Indian industry The last chapter provides a broad sketch of some recent advances in statistical methods for quality management Along with the research community the book s content is also useful for practitioners and industry watchers *Management, a Continuing Literature Survey with Indexes* ,1975

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