





00	Description	Tool	Op Time	Cost	Addi Time	Addi Cost	Cut Depth	Cut Width	Po
Rough 0D to 3.015, len = 1	OD Turning	Turning Carbide	00:00:1.5	0.03	0		0.055	0	25
Finish CO to 3, len + 1	OD Turning	Turning Carbide	00:00:7.8	0.13	0		0.015	0	11
Rough 0D to 2.015, len = 1	OD Turning	Turning: Carbide	00:00:7.2	0.12	0		0.185	0	11
Finish 00 to 2, len = 1	OD Turning	Turning: Carbide	00:00:52	0.09	0		0.015	0	21
Rough 00 to 1.015, len = 1	OO Turning	Turning Carbide	00:00:13.3	0.22	0		0.211	0	11
Finish 00 to 1, len = 1	OD Turning	Turning: Carbide	00:00:26	0.04	0		0.015	0	54
Rough 00 to 3.015, len v 1	OD Turning	Turning: Carbide	00:00:15	0.03	0		0.065	0	25
Finish 00 to 3, len = 1	OD Turning	Turning Carbide	00:007.8	0.13	0		0.015	0	1
Rough 00 to 2.015, len = 1	OD Turning	Turning Carbide	00:00:7.2	0.12	0		0.185	0	71
Finish 00 to 2, len = 1	OD Turning	Turning: Carbide	00:00:5.2	0.09	0		0.015	0	25
Rough 00 to 1,015, len = 1	OD Turning	Turning Carbide	00:00:13.3	0.22	0		0.211	0	19
Finish 00 to 1, len = 1	OD Turning	Turning Carbide	00:00:25	0.04	0		0.015	0	5

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Raffaela Di Napoli

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