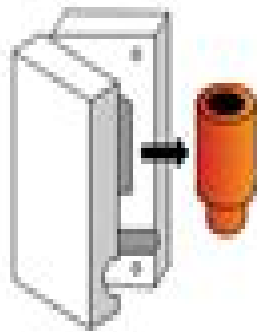
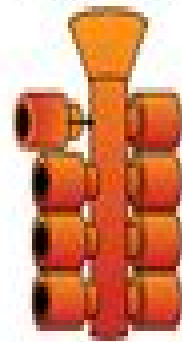


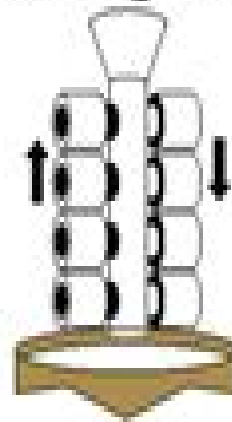
Investment Casting Process



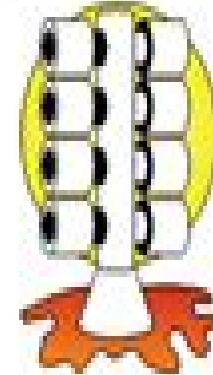
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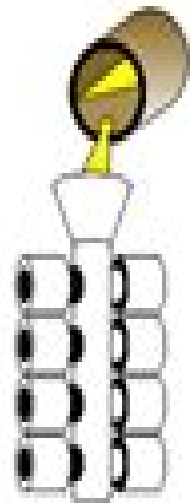
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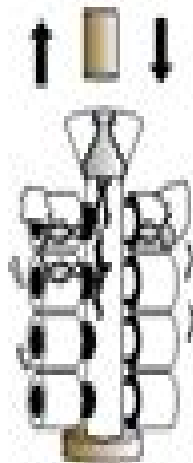
Shell Making



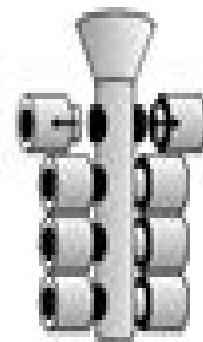
Dewaxing by heating



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Lostwax Casting

J Ma



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Dentist got the patient to bit on a special piece of wax so that they obtained a near perfect fit Then once we were in production we used many different types of Chemical Companies Engineering Companies and with the Investments Suppliers

THE BASIC PRINCIPLE OF LOST WAX CASTING The problem associated with the first forms of casting was the removal of the original pattern or model therefore the process of lost wax casting is based on the use of a disposable pattern which will burn totally away at high temperature in an oxidizing atmosphere It is possible therefore to cast from any vegetable matter that after having been encapsulated in a suitable refractory type material is capable of being burnt away at high temperature to allow the metal that you wish to cast in to be melted and poured in to take its place In lost wax casting the chosen vegetable material will be wax in the beginning Bees wax was used the wax was modeled by hand but in more modern times many different waxes have been developed some for carving the original model which can be cast in metal cleaned up and used as a production model from which a rubber mould is made if you are producing Jewellery Ornaments or Statues but in the case of Industrial Precision Investment casting instead of making a model and then producing a rubber mould from which the wax patterns are made the mould is produced in metal which gives much more accurate dimensions for the finished castings The book is split into five sections in which I will cover a wide variety of aspects of Lost Wax Casting 1 History of Lost Wax Casting 2 The Theory of Lost Wax Casting 3 Step by Step Picture Guide 4 Workshop Manual 5 Autobiography All of the sections are designed to give you a through picture of where the Lost Wax Casting process came from the various ways in which the process has been used and how it is still used today in a myriad of industries from Dentistry through to Jewellery Making and even in the production

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Table of Contents Lostwax Casting

1. Understanding the eBook Lostwax Casting
 - The Rise of Digital Reading Lostwax Casting
 - Advantages of eBooks Over Traditional Books
2. Identifying Lostwax Casting
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Lostwax Casting
 - User-Friendly Interface
4. Exploring eBook Recommendations from Lostwax Casting
 - Personalized Recommendations
 - Lostwax Casting User Reviews and Ratings
 - Lostwax Casting and Bestseller Lists
5. Accessing Lostwax Casting Free and Paid eBooks

- Lostwax Casting Public Domain eBooks
- Lostwax Casting eBook Subscription Services
- Lostwax Casting Budget-Friendly Options
- 6. Navigating Lostwax Casting eBook Formats
 - ePub, PDF, MOBI, and More
 - Lostwax Casting Compatibility with Devices
 - Lostwax Casting Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Lostwax Casting
 - Highlighting and Note-Taking Lostwax Casting
 - Interactive Elements Lostwax Casting
- 8. Staying Engaged with Lostwax Casting
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Lostwax Casting
- 9. Balancing eBooks and Physical Books Lostwax Casting
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Lostwax Casting
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Lostwax Casting
 - Setting Reading Goals Lostwax Casting
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Lostwax Casting
 - Fact-Checking eBook Content of Lostwax Casting
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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