

WORKING LOAD LIMIT

The maximum force that you should load is dependent on the working load limit (WLL). The WLL incorporates a safety factor (SF). The SF provides additional margin of safety. The design factor (DF) is the ratio of the breaking strength to the WLL.

Let's calculate the WLL of a chain or eye when SF = 5.

Note: Section 172 (1) (a) of the Construction Regulation states that the SF shall be greater than or equal to 5.

WLL = 1000 pounds (rated capacity) ÷ 5 (SF) = 200 pounds

In this example, the chain or eye when loaded to 200 pounds is in compliance with the Construction Regulation.

Fibre Rope Selection

Select the size and type of rope to use based on the degree of risk, the load, and proper multiplying the working load (WLL) by the SF.

The manufacturer's SF provides a level of safety. The SF is greater than the SF of all requirements of users and regulations. Together, they provide the WLL to account for reduced capacity.

- wear, broken fibres, broken
- symptoms in construction
- shock loads
- some compression in load
- reduction in strength caused
- stresses to strength caused
- extra resistance to ground

If you notice rope that is defective or damaged, do not use it.

Let's calculate the WLL of a rope to lift a 10,000 lb load.

Note: Section 172 (1) (a) of the Construction Regulation states that the SF shall be greater than or equal to 5.

WLL = 10,000 pounds (rated capacity) ÷ 5 (SF) = 2,000 pounds

In this example, to meet the WLL, you must use a rope with a rated capacity of 2,000 pounds.

Similar to synthetic slings, you should only use an eye rope by attaching a strong, rated eye.

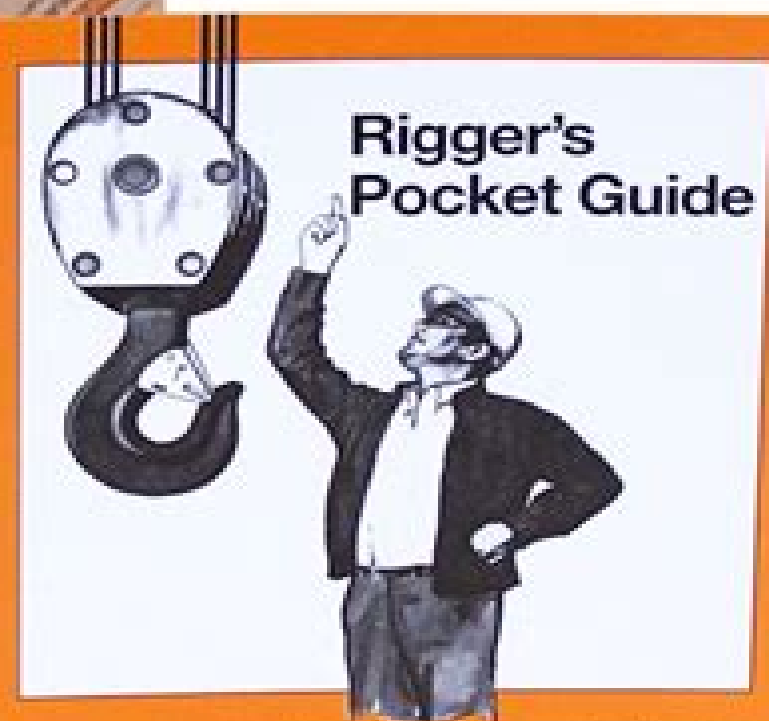
SHACKLES

Shackle size nominal	WLL tons of 2000-lbs	Use with Steel-Loop Sling size inch	Pin dia. B inch	A inch	E inch	C inch
3/8	1.0	5/16	.44	.66	1.03	1.44
7/16	1.5	3/8	.50	.75	1.16	1.66
1/2	2.0	7/16	.63	.91	1.31	1.88
5/8	3.25	1/2	.75	1.08	1.66	2.38
3/4	4.75	5/8	.88	1.25	2.00	2.81
7/8	6.5	3/4	1.00	1.44	2.25	3.21
1	8.5	7/8	1.13	1.66	2.66	3.75
1-1/8	11.0	1	1.25	1.81	2.91	4.25
1-1/4	13.5	1-1/8	1.38	2.00	3.25	4.69
1-3/8	16.0	1-1/4	1.50	2.25	3.63	5.25
1-1/2	19.0	1-3/8	1.63	2.38	3.88	5.75
1-3/4	22.0	1-1/2	1.75	2.66	4.25	6.25
2	26.0	2	2.00	3.00	4.69	6.88
2-1/2	33.0	2-1/2	2.25	3.25	5.00	7.50
3	40.0	3	2.50	3.50	5.50	8.25

Shackles for Synthetic Slings

Shackle WLL tons of 2000-lbs	Fits up to Eye-Pin dia. (in)	Fits up to Eye-Pin dia. (in)	Fits with 1 x 2 ply width inch	Pin dia. B inch	A inch	C inch
3.25	-	6000	1	.75	.66	1.25
6.5	-	12000	1.5	.88	1.25	1.7
8.75	-	17000	2	1.00	1.36	2.3
12.5	20000	26000	3	1.25	1.62	3.2
20.5	30000	40000	4	1.50	2.12	4.5
30.0	60000	60000	5	2.00	2.80	5.5
40.0	100000	70000	6	2.25	3.00	6.5

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More information is included in the *Hoisting and Rigging Safety Manual* and the *Hoisting and Rigging – Basic Safety Training* course available from **Infrastructure Health and Safety Association**
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