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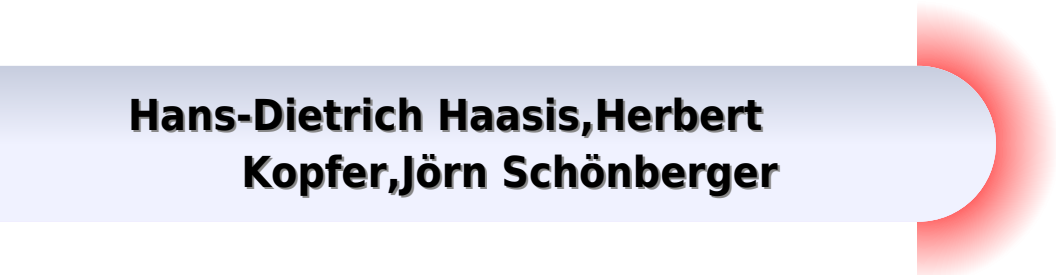
Lot-Sizing and Scheduling for Flexible Flow Lines



Springer

Lotsizing And Scheduling For Flexible Flow Lines

**Hans-Dietrich Haasis, Herbert
Kopfer, Jörn Schönberger**



Lotsizing And Scheduling For Flexible Flow Lines:

Lot-Sizing and Scheduling for Flexible Flow Lines Daniel Quadts, 2004-08-18 The book considers the lot sizing and scheduling problem for flexible flow line production facilities Flexible flow lines are flow lines with parallel machines on some or all production stages They can be found in a vast number of industries A three phased solution approach is presented that solves the integrated lot sizing and scheduling problem in a hierarchical manner The approach is able to handle several important features relevant in industrial practice such as back orders and setup carry over The developed solution procedures solve practically sized problems in a relatively short amount of time One of the procedures is based on a novel mixed integer programming MIP model which employs integer variables instead of binary variables This makes it possible to find near optimal solutions using standard algorithms such as CPLEX Another procedure uses two nested Genetic Algorithms An application of the framework in the semiconductor industry is given [Lot-Sizing and Scheduling for Flexible Flow Lines](#)

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This volume contains a selection of 128 papers presented in lectures during the international scientific symposium Operations Research 2005 OR 2005 held at the University of Bremen September 7-9 2005 This international conference took place under the auspices of the German Operations Research Society GOR The symposium had about 600 participants from countries all over the world It attracted academics and practitioners working in various fields of Operations Research and provided them with the most recent advances in Operations Research as well as related areas in Economics Mathematics and Computer Science including the special interest streams Logistics and New Maritime Businesses The program consisted of 3 plenary and 15 semi plenary talks and about 400 contributed presentations selected by the program committee to be presented in 20 sections **Lot-Sizing and Scheduling for Flexible Flow Lines** Springer, 2012-08-29 [Optimization in Production Analytics](#)

Horst Tempelmeier, 2025-09-23 This book deals with problems of Operational Production Planning and Lot Sizing Problems of this type and the data collection and analysis involved are also called Production Analytics a subset of the more general Business Analytics These are commonly divided into Descriptive Analytics data collection and analysis

visualization etc Predictive Analytics identification of relationships between variables forecasting etc and Prescriptive Analytics decision preparation optimization etc The book is about optimization models and algorithms for production planning i e problems from the field of Prescriptive Analytics

Advances in Computational Intelligence in Transport, Logistics, and Supply Chain Management Andreas Fink, Franz Rothlauf, 2008 The book at hand presents a careful selection of relevant applications of CI methods for transport logistics and supply chain management problems The chapters illustrate the current state of the art in the application of CI methods in these fields and should help and inspire researchers and practitioners to apply and develop efficient methods A few contributions in this book are extended versions of papers presented at EvoTransLog2007 The First European Workshop on Evolutionary Computation in Transportation and Logistics which was held in Valencia Spain in 2007 The majority of contributions are from additional specially selected researchers who have done relevant work in different areas of transport logistics and supply chain management The goal is to broadly cover representative applications in these fields as well as different types of solution approaches On the application side the contributions focus on design of traffic and transportation networks vehicle routing and other important aspects of supply chain management such as inventory management lot sizing and lot scheduling On the method side the contributions deal with evolutionary algorithms local search approaches and scatter search combined with other CI techniques such as neural networks or fuzzy approaches The book is structured according to the application domains Thus it has three parts dealing with traffic and transportation networks vehicle routing and supply chain management

Information Control Problems in Manufacturing 2006 Alexandre Dolgui, Gerard Morel, Carlos Eduardo Pereira, 2007-04-18 Information Control Problems in Manufacturing 2006 contains the Proceedings of the 12th IFAC Symposium on Information Control Problems in Manufacturing INCOM 2006 This symposium took place in Saint Etienne France on May 17 19 2006 INCOM is a tri annual event of symposia series organized by IFAC and it is promoted by the IFAC Technical Committee on Manufacturing Plant Control The purpose of the symposium INCOM 2006 was to offer a forum to present the state of the art in international research and development work with special emphasis on the applications of optimisation methods automation and IT technologies in the control of manufacturing plants and the entire supply chain within the enterprise The symposium stressed the scientific challenges and issues covering the whole product and processes life cycle from the design through the manufacturing and maintenance to the distribution and service INCOM 2006 Technical Program also included a special event on Innovative Engineering Techniques in Healthcare Delivery The application of engineering and IT methods in medicine is a rapidly growing field with many opportunities for innovation The Proceedings are composed of 3 volumes Volume 1 Information Systems Control Interoperability Volume 2 Industrial Engineering Volume 3 Operational Research 3 volume set containing 362 carefully reviewed and selected papers presenting the state of the art in international research and development in Information Control problems in Manufacturing

Proceedings of the 6th Asia Pacific Conference on

Manufacturing Systems and 4th International Manufacturing Engineering Conference Cucuk Nur Rosyidi, Pringgo Widyo Laksono, Wakhid Ahmad Jauhari, Muhammad Hisjam, 2023-09-20 This book presents the proceedings of the 4th Asia Pacific Conference on Manufacturing Systems and International Manufacturing Engineering Conference APCOMS IMEC 2022 held in Surakarta Indonesia on 27 October 2022 The book presented selected papers covering scientific research in the field of manufacturing engineering with focuses on industrial engineering materials and processes The book appeals to researchers academics scientists students engineers and practitioners who are interested in the latest developments and applications related to manufacturing engineering

Advanced Planning and Scheduling in Manufacturing and Supply Chains Yuri Mauergauz, 2016-04-25 This book is a guide to modern production planning methods based on new scientific achievements and various practical planning rules of thumb Several numerical examples illustrate most of the calculation methods while the text includes a set of programs for calculating production schedules and an example of a cloud based enterprise resource planning ERP system Despite the relatively large number of books dedicated to this topic Advanced Planning and Scheduling is the first book of its kind to feature such a wide range of information in a single work a fact that inspired the author to write this book and publish an English translation This work consists of two parts with the first part addressing the design of reference and mathematical models bottleneck models and multi criteria models and presenting various sample models It describes demand forecasting methods and also includes considerations for aggregating forecasts Lastly it provides reference information on methods for data stocking and sorting The second part of the book analyzes various stock planning models and the rules of safety stock calculation while also considering the stock traffic dynamics in supply chains Various batch computation methods are described in detail while production planning is considered on several levels including supply planning for customers master planning and production scheduling This book can be used as a reference and manual for current planning methods It is aimed at production planning department managers company information system specialists as well as scientists and PhD students conducting research in production planning It will also be a valuable resource for students at universities of applied sciences

Applying Particle Swarm Optimization Burcu Adıgüzel Mercangöz, 2021-05-13 This book explains the theoretical structure of particle swarm optimization PSO and focuses on the application of PSO to portfolio optimization problems The general goal of portfolio optimization is to find a solution that provides the highest expected return at each level of portfolio risk According to H Markowitz's portfolio selection theory as new assets are added to an investment portfolio the total risk of the portfolio decreases depending on the correlations of asset returns while the expected return on the portfolio represents the weighted average of the expected returns for each asset The book explains PSO in detail and demonstrates how to implement Markowitz's portfolio optimization approach using PSO In addition it expands on the Markowitz model and seeks to improve the solution finding process with the aid of various algorithms In short the book provides researchers teachers engineers

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