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Recent developments in solvent absorption technologies at the CO₂CRC in Australia

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Abstract

A 2.5 TPD post-combustion CO₂ capture plant for brown coal and a 0.5 TPD pre-combustion CO₂ capture IGCC process have been designed and are being built in Victoria, Australia to assess developments in solvent absorption capture technologies. In this paper, the flowsheets developed for these processes will be discussed along with the underpinning research in the following areas:

- New contact equipment – recent work has shown that the SMR packing has enhanced performance over structured packing and standard Pall rings.
- The influence of promoters to enhance kinetics – using a wetted-wall column, experiments have been conducted with boric acid added to potassium carbonate solvent with results showing an enhancement in CO₂ absorption rates.
- The influence of flue gas impurities – post-combustion impurities, including SO_x and NO_x, have been studied with potassium carbonate to evaluate their effects on CO₂ absorption.
- Process modeling – Aspen Plus[®] simulations have been developed to predict column performance and the effects of impurities on the equilibrium relationship.

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Keywords: solvent absorption; carbon dioxide; potassium carbonate; packed column; promoters; SO_x, NO_x, post-combustion, pre-combustion

1. Introduction

Removal of greenhouse gases from our atmosphere is vital in preventing the effects of climate change. The current technologies available for the separation of carbon dioxide from both pre- and post-combustion flue gases

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Table of Contents Recent Developments In The Absorption Of

1. Understanding the eBook Recent Developments In The Absorption Of
 - The Rise of Digital Reading Recent Developments In The Absorption Of
 - Advantages of eBooks Over Traditional Books
2. Identifying Recent Developments In The Absorption Of
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Recent Developments In The Absorption Of
 - User-Friendly Interface
4. Exploring eBook Recommendations from Recent Developments In The Absorption Of
 - Personalized Recommendations
 - Recent Developments In The Absorption Of User Reviews and Ratings
 - Recent Developments In The Absorption Of and Bestseller Lists
5. Accessing Recent Developments In The Absorption Of Free and Paid eBooks
 - Recent Developments In The Absorption Of Public Domain eBooks
 - Recent Developments In The Absorption Of eBook Subscription Services
 - Recent Developments In The Absorption Of Budget-Friendly Options
6. Navigating Recent Developments In The Absorption Of eBook Formats

- ePub, PDF, MOBI, and More
- Recent Developments In The Absorption Of Compatibility with Devices
- Recent Developments In The Absorption Of Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Recent Developments In The Absorption Of
 - Highlighting and Note-Taking Recent Developments In The Absorption Of
 - Interactive Elements Recent Developments In The Absorption Of
- 8. Staying Engaged with Recent Developments In The Absorption Of
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Recent Developments In The Absorption Of
- 9. Balancing eBooks and Physical Books Recent Developments In The Absorption Of
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Recent Developments In The Absorption Of
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Recent Developments In The Absorption Of
 - Setting Reading Goals Recent Developments In The Absorption Of
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Recent Developments In The Absorption Of
 - Fact-Checking eBook Content of Recent Developments In The Absorption Of
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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