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Customer:

Description:

Part Num:

Estimator: Revision: Date: Scrap Allowance (%):

[Variable Costs \(Per-Part\)](#)

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[Summary](#)

Cycle Time (sec)	75.2	Gross Pcs/Hour	45
Cycle Time (min)	1.3	Pcs/8 Hours	363
Cycle Time (hrs)	0	Pcs/40 Hours	1819
Cost / Pc	1.32	Pcs/160 Hours	7276

[Add Op](#)

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Estimator is in alpha test and has bugs; use carefully!

Op	Description	Tool	Op Time	Cost	Add Time	Add Cost	Cut Depth	Cut Width	RF
Rough OD to 3.015, len = 1	OD Turning	Turning: Carbide	00:00:1.5	0.03	0		0.055	0	22
Finish OD to 3, len = 1	OD Turning	Turning: Carbide	00:00:7.8	0.13	0		0.015	0	19
Rough OD to 2.015, len = 1	OD Turning	Turning: Carbide	00:00:7.2	0.12	0		0.185	0	16
Finish OD to 2, len = 1	OD Turning	Turning: Carbide	00:00:5.2	0.09	0		0.015	0	29
Rough OD to 1.015, len = 1	OD Turning	Turning: Carbide	00:00:13.3	0.22	0		0.211	0	10
Finish OD to 1, len = 1	OD Turning	Turning: Carbide	00:00:2.6	0.04	0		0.015	0	58
Rough OD to 3.015, len = 1	OD Turning	Turning: Carbide	00:00:1.5	0.03	0		0.055	0	22
Finish OD to 3, len = 1	OD Turning	Turning: Carbide	00:00:7.8	0.13	0		0.015	0	19
Rough OD to 2.015, len = 1	OD Turning	Turning: Carbide	00:00:7.2	0.12	0		0.185	0	16
Finish OD to 2, len = 1	OD Turning	Turning: Carbide	00:00:5.2	0.09	0		0.015	0	29
Rough OD to 1.015, len = 1	OD Turning	Turning: Carbide	00:00:13.3	0.22	0		0.211	0	16
Finish OD to 1, len = 1	OD Turning	Turning: Carbide	00:00:2.6	0.04	0		0.015	0	58

Machine Shop Estimating

AW Rasmussen



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