

PHONE 893-4547
 1513 COLUMBUS AVE.
 BAY CITY, MICH.
 MERRITT TOOL & SUPPLY CO.
 1513 COLUMBUS AVE.
 BAY CITY, MICH.
 PHONE 893-4547
 CREDIT AND CASH SALES

National
 TWIST DRILL & TOOL CO.



LEARN HINGLER, INC.

ROCHESTER, MICHIGAN 48063

MICHIGAN
 ILLINOIS
 INDIANA
 OHIO
 PENNSYLVANIA
 WISCONSIN

DECIMAL EQUIVALENTS

OF WIRE, LETTER AND FRACTIONAL SIZE DRILLS

DRILL SIZE	DECIMAL	DRILL SIZE	DECIMAL	DRILL SIZE	DECIMAL
.001	.0010	.029	.0290	21/64	.3281
.002	.0020	.030	.0300	11/32	.3438
1/64	.0156	9/64	.1406	23/64	.3594
.003	.0030	.031	.0310	3/8	.3750
.004	.0040	.032	.0320	25/64	.3906
.005	.0050	.033	.0330	13/32	.4062
.006	.0060	.034	.0340	7/16	.4375
.007	.0070	.035	.0350	15/32	.4688
.008	.0080	.036	.0360	1/2	.5000
.009	.0090	.037	.0370	9/16	.5625
1/32	.0313	11/64	.1719	5/8	.6250
.010	.0100	.038	.0380	11/16	.6875
.011	.0110	.039	.0390	3/4	.7500
.012	.0120	.040	.0400	13/16	.8125
.013	.0130	.041	.0410	7/8	.8750
.014	.0140	.042	.0420	15/8	.9375
.015	.0150	.043	.0430	1 1/8	1.0000
.016	.0160	.044	.0440	1 1/4	1.0625
.017	.0170	.045	.0450	1 1/2	1.1250
.018	.0180	.046	.0460	1 3/4	1.1875
.019	.0190	.047	.0470	2	1.2500
.020	.0200	.048	.0480	2 1/4	1.3125
.021	.0210	.049	.0490	2 1/2	1.3750
.022	.0220	.050	.0500	2 3/4	1.4375
.023	.0230	.051	.0510	3	1.5000
.024	.0240	.052	.0520	3 1/4	1.5625
.025	.0250	.053	.0530	3 1/2	1.6250
.026	.0260	.054	.0540	3 3/4	1.6875
.027	.0270	.055	.0550	4	1.7500
.028	.0280	.056	.0560	4 1/4	1.8125
.029	.0290	.057	.0570	4 1/2	1.8750
.030	.0300	.058	.0580	4 3/4	1.9375
.031	.0310	.059	.0590	5	2.0000
.032	.0320	.060	.0600	5 1/4	2.0625
.033	.0330	.061	.0610	5 1/2	2.1250
.034	.0340	.062	.0620	5 3/4	2.1875
.035	.0350	.063	.0630	6	2.2500
.036	.0360	.064	.0640	6 1/4	2.3125
.037	.0370	.065	.0650	6 1/2	2.3750
.038	.0380	.066	.0660	6 3/4	2.4375
.039	.0390	.067	.0670	7	2.5000
.040	.0400	.068	.0680	7 1/4	2.5625
.041	.0410	.069	.0690	7 1/2	2.6250
.042	.0420	.070	.0700	7 3/4	2.6875
.043	.0430	.071	.0710	8	2.7500
.044	.0440	.072	.0720	8 1/4	2.8125
.045	.0450	.073	.0730	8 1/2	2.8750
.046	.0460	.074	.0740	8 3/4	2.9375
.047	.0470	.075	.0750	9	3.0000
.048	.0480	.076	.0760	9 1/4	3.0625
.049	.0490	.077	.0770	9 1/2	3.1250
.050	.0500	.078	.0780	9 3/4	3.1875
.051	.0510	.079	.0790	10	3.2500
.052	.0520	.080	.0800	10 1/4	3.3125
.053	.0530	.081	.0810	10 1/2	3.3750
.054	.0540	.082	.0820	10 3/4	3.4375
.055	.0550	.083	.0830	11	3.5000
.056	.0560	.084	.0840	11 1/4	3.5625
.057	.0570	.085	.0850	11 1/2	3.6250
.058	.0580	.086	.0860	11 3/4	3.6875
.059	.0590	.087	.0870	12	3.7500
.060	.0600	.088	.0880	12 1/4	3.8125
.061	.0610	.089	.0890	12 1/2	3.8750
.062	.0620	.090	.0900	12 3/4	3.9375
.063	.0630	.091	.0910	13	4.0000
.064	.0640	.092	.0920	13 1/4	4.0625
.065	.0650	.093	.0930	13 1/2	4.1250
.066	.0660	.094	.0940	13 3/4	4.1875
.067	.0670	.095	.0950	14	4.2500
.068	.0680	.096	.0960	14 1/4	4.3125
.069	.0690	.097	.0970	14 1/2	4.3750
.070	.0700	.098	.0980	14 3/4	4.4375
.071	.0710	.099	.0990	15	4.5000
.072	.0720	1.000	1.0000	15 1/4	4.5625
.073	.0730			15 1/2	4.6250
.074	.0740			15 3/4	4.6875
.075	.0750			16	4.7500
.076	.0760			16 1/4	4.8125
.077	.0770			16 1/2	4.8750
.078	.0780			16 3/4	4.9375
.079	.0790			17	5.0000
.080	.0800			17 1/4	5.0625
.081	.0810			17 1/2	5.1250
.082	.0820			17 3/4	5.1875
.083	.0830			18	5.2500
.084	.0840			18 1/4	5.3125
.085	.0850			18 1/2	5.3750
.086	.0860			18 3/4	5.4375
.087	.0870			19	5.5000
.088	.0880			19 1/4	5.5625
.089	.0890			19 1/2	5.6250
.090	.0900			19 3/4	5.6875
.091	.0910			20	5.7500
.092	.0920			20 1/4	5.8125
.093	.0930			20 1/2	5.8750
.094	.0940			20 3/4	5.9375
.095	.0950			21	6.0000
.096	.0960			21 1/4	6.0625
.097	.0970			21 1/2	6.1250
.098	.0980			21 3/4	6.1875
.099	.0990			22	6.2500
1.000	1.0000			22 1/4	6.3125
				22 1/2	6.3750
				22 3/4	6.4375
				23	6.5000
				23 1/4	6.5625
				23 1/2	6.6250
				23 3/4	6.6875
				24	6.7500
				24 1/4	6.8125
				24 1/2	6.8750
				24 3/4	6.9375
				25	7.0000
				25 1/4	7.0625
				25 1/2	7.1250
				25 3/4	7.1875
				26	7.2500
				26 1/4	7.3125
				26 1/2	7.3750
				26 3/4	7.4375
				27	7.5000
				27 1/4	7.5625
				27 1/2	7.6250
				27 3/4	7.6875
				28	7.7500
				28 1/4	7.8125
				28 1/2	7.8750
				28 3/4	7.9375
				29	8.0000
				29 1/4	8.0625
				29 1/2	8.1250
				29 3/4	8.1875
				30	8.2500
				30 1/4	8.3125
				30 1/2	8.3750
				30 3/4	8.4375
				31	8.5000
				31 1/4	8.5625
				31 1/2	8.6250
				31 3/4	8.6875
				32	8.7500
				32 1/4	8.8125
				32 1/2	8.8750
				32 3/4	8.9375
				33	9.0000
				33 1/4	9.0625
				33 1/2	9.1250
				33 3/4	9.1875
				34	9.2500
				34 1/4	9.3125
				34 1/2	9.3750
				34 3/4	9.4375
				35	9.5000
				35 1/4	9.5625
				35 1/2	9.6250
				35 3/4	9.6875
				36	9.7500
				36 1/4	9.8125
				36 1/2	9.8750
				36 3/4	9.9375
				37	10.0000

TAP DRILL SIZES

BASED ON APPROXIMATELY 10% FULL THREAD

THREAD	DRILL	THREAD	DRILL
10-32	.2500	1/8-27	.3750
11-32	.2618	1/8-28	.3750
12-32	.2732	1/8-29	.3750
14-32	.2906	1/8-30	.3750
16-32	.3094	1/8-32	.3750
18-32	.3281	1/8-34	.3750
20-32	.3469	1/8-36	.3750
22-32	.3656	1/8-38	.3750
24-32	.3844	1/8-40	.3750
26-32	.4031	1/8-42	.3750
28-32	.4219	1/8-44	.3750
30-32	.4406	1/8-46	.3750
32-32	.4594	1/8-48	.3750
34-32	.4781	1/8-50	.3750
36-32	.4969	1/8-52	.3750
38-32	.5156	1/8-54	.3750
40-32	.5344	1/8-56	.3750
42-32	.5531	1/8-58	.3750
44-32	.5719	1/8-60	.3750
46-32	.5906	1/8-62	.3750
48-32	.6094	1/8-64	.3750
50-32	.6281	1/8-66	.3750
52-32	.6469	1/8-68	.3750
54-32	.6656	1/8-70	.3750
56-32	.6844	1/8-72	.3750
58-32	.7031	1/8-74	.3750
60-32	.7219	1/8-76	.3750
62-32	.7406	1/8-78	.3750
64-32	.7594	1/8-80	.3750
66-32	.7781	1/8-82	.3750
68-32	.7969	1/8-84	.3750
70-32	.8156	1/8-86	.3750
72-32	.8344	1/8-88	.3750
74-32	.8531	1/8-90	.3750
76-32	.8719	1/8-92	.3750
78-32	.8906	1/8-94	.3750
80-32	.9094	1/8-96	.3750
82-32	.9281	1/8-98	.3750
84-32	.9469	1/8-100	.3750
86-32	.9656	1/8-102	.3750
88-32	.9844	1/8-104	.3750
90-32	1.0031	1/8-106	.3750
92-32	1.0219	1/8-108	.3750
94-32	1.0406	1/8-110	.3750
96-32	1.0594	1/8-112	.3750
98-32	1.0781	1/8-114	.3750
100-32	1.0969	1/8-116	.3750
102-32	1.1156	1/8-118	.3750
104-32	1.1344	1/8-120	.3750
106-32	1.1531	1/8-122	.3750
108-32	1.1719	1/8-124	.3750
110-32	1.1906	1/8-126	.3750
112-32	1.2094	1/8-128	.3750
114-32	1.2281	1/8-130	.3750
116-32	1.2469	1/8-132	.3750
118-32	1.2656	1/8-134	.3750
120-32	1.2844	1/8-136	.3750
122-32	1.3031	1/8-138	.3750
124-32	1.3219	1/8-140	.3750
126-32	1.3406	1/8-142	.3750
128-32	1.3594	1/8-144	.3750
130-32	1.3781	1/8-146	.3750
132-32	1.3969	1/8-148	.3750
134-32	1.4156	1/8-150	.3750
136-32	1.4344	1/8-152	.3750
138-32	1.4531	1/8-154	.3750
140-32	1.4719	1/8-156	.3750
142-32	1.4906	1/8-158	.3750
144-32	1.5094	1/8-160	.3750
146-32	1.5281	1/8-162	.3750
148-32	1.5469	1/8-164	.3750
150-32	1.5656	1/8-166	.3750
152-32	1.5844	1/8-168	.3750
154-32	1.6031	1/8-170	.3750
156-32	1.6219	1/8-172	.3750
158-32	1.6406	1/8-174	.3750
160-32	1.6594	1/8-176	.3750
162-32	1.6781	1/8-178	.3750
164-32	1.6969	1/8-180	.3750
166-32	1.7156	1/8-182	.3750
168-32	1.7344	1/8-184	.3750
170-32	1.7531	1/8-186	.3750
172-32	1.7719	1/8-188	.3750
174-32	1.7906	1/8-190	.3750
176-32	1.8094	1/8-192	.3750
178-32	1.8281	1/8-194	.3750
180-32	1.8469	1/8-196	.3750
182-32	1.8656	1/8-198	.3750
184-32	1.8844	1/8-200	.3750
186-32	1.9031	1/8-202	.3750
188-32	1.9219	1/8-204	.3750
190-32	1.9406	1/8-206	.3750
192-32	1.9594	1/8-208	.3750
194-32	1.9781	1/8-210	.3750
196-32	1.9969	1/8-212	.3750
198-32	2.0156	1/8-214	.3750
200-32	2.0344	1/8-216	.3750
202-32	2.0531	1/8-218	.3750
204-32	2.0719	1/8-220	.3750
206-32	2.0906	1/8-222	.3750
208-32	2.1094	1/8-224	.3750
210-32	2.1281	1/8-226	.3750
212-32	2.1469	1/8-228	.3750
214-32	2.1656	1/8-230	.3750
216-32	2.1844	1/8-232	.3750
218-32	2.2031	1/8-234	.3750
220-32	2.2219	1/8-236	.3750
222-32	2.2406	1/8-238	.3750
224-32	2.2594	1/8-240	.3750
226-32	2.2781	1/8-242	.3750
228-32	2.2969	1/8-244	.3750
230-32	2.3156	1/8-246	.3750
232-32	2.3344	1/8-248	.3750
234-32	2.3531	1/8-250	.3750
236-32	2.3719	1/8-252	.3750
238-32	2.3906	1/8-254	.3750
240-32	2.4094	1/8-256	.3750
242-32	2.4281	1/8-258	.3750
244-32	2.4469	1/8-260	.3750
246-32	2.4656	1/8-262	.3750
248-32	2.4844	1/8-264	.3750
250-32	2.5031	1/8-266	.3750
252-32	2.5219	1/8-268	.3750
254-32	2.5406	1/8-270	.3750
256-32	2.5594	1/8-272	.3750
258-32	2.5781	1/8-274	.3750
260-32	2.5969	1/8-276	.3750
262-32	2.6156	1/8-278	.3750
264-32	2.6344	1/8-280	.3750
266-32	2.6531	1/8-282	.3750
268-32	2.6719	1/8-284	.3750
270-32	2.6906	1/8-286	.3750
272-32	2.7094	1/8-288	.3750
274-32	2.7281	1/8-290	.3750
276-32	2.7469	1/8-292	.3750
278-32	2.7656	1/8-294	.3750
280-32	2.7844	1/8-296	.3750
282-32	2.8031	1/8-298	.3750
284-32	2.8219	1/8-300	.3750
286-32	2.8406	1/8-302	.3750
288-32	2.8594	1/8-304	.3750
290-32	2.8781	1/8-306	.3750
292-32	2.8969	1/8-308	.3750
294-32	2.9156	1/8-310	.3750
296-32	2.9344	1/8-312	.3750
298-32	2.9531	1/8-314	.3750
300-32	2.9719	1/8-316	.3750
302-32	2.9906	1/8-318	.3750
304-32	3.0094	1/8-320	.3750
306-32	3.0281	1/8-322	.3750
308-32	3.0469	1/8-324	.3750
310-32	3.0656	1/8-326	.3750
312-32	3.0844	1/8-328	.3750
314-32	3.1031	1/8-330	.3750
316-32	3.1219	1/8-332	.3750
318-32	3.1406	1/8-334	.3750
320-32	3.1594	1/8-336	.3750
322-32	3.1781	1/8-338	.3750
324-32	3.1969	1/8-340	.3750
326-32	3.2156	1/8-342	.3750
328-32	3.2344	1/8-344	.3750
330-32	3.2531	1/8-346	.3750
332-32	3.2719	1/8-348	.3750
334-32	3.2906	1/8-350	.3750
336-32	3.3094	1/8-352	.3750
338-32	3.3281	1/8-354	.3750
340-32	3.3469	1/8-356	.3750
342-32	3.3656	1/8-358	.3750
344-32	3.3844	1/8-360	.3750
346-32	3.4031	1/8-362	.3750
348-32	3.4219	1/8-364	.3750
350-32	3.4406	1/8-366	.3750
352-32	3.4594	1/8-368	.3750
354-32	3.4781	1/8-370	.3750
356-32	3.4969	1/8-372	.3750
358-32	3.5156	1/8-374	.3750
360-32	3.5344	1/8-376	.3750
362-32	3.5531	1/8-378	.3750
364-32	3.5719	1/8-380	.3750
366-32	3.5906	1/8-382	.3750
368-32	3.6094	1/8-384	.3750
370-32	3.6281	1/8-386	.3750
372-32	3.6469	1/8-388	.3750
374-32	3.6656	1/8-390	.3750
376-32	3.6844	1/8-392	.3750
378-32	3.7031	1/8-394	.3750
380-32	3.7219	1/8-396	.3750
382-32	3.7406	1/8-398	.3750
384-32	3.7594	1/8-400	.3750
386-32	3.7781	1/8-402	.3750
388-32	3.7969	1/8-404	.3750
390-32	3.8156	1/8-406	.3750
392-32	3.8344	1/8-408	.3750
394-32	3.8531	1/8-410	.3750
396-32	3.8719	1/8-412	.3750
398-32	3.8906	1/8-414	.3750
400-32	3.9094	1/8-416	.3750
402-32	3.9281	1/8-418	.3750
404-32	3.9469	1/8-420	.3750
406-32	3.9656	1/8-422	.3750
408-32	3.9844	1/8-424	.3750
410-32	4.0031	1/8-426	.3750
412-32	4.0219	1/8-428	.3750
414-32	4.0406	1/8-430	.3750
416-32	4.0594	1/8-432	.3750
418-32	4.0781	1/8-434	.3750
420-32	4.0969	1/8-436	.3750
422-32	4.1156	1/8-438	.3750
424-32	4.1344	1/8-440	.3750
426-32	4.1531	1/8-442	.3750
428-32	4.1719	1/8-444	.3750
430-32	4.1906	1/8-446	.3750
432-32	4.2094	1/8-448	.3750
434-32	4.2281	1/8-450	.3750
436-32	4.2469	1/8-452	.3750
438-32	4.2656	1/8-454	.3750
440-32	4.2844	1/8-456	.3750
442-32	4.3031	1/8-458	.3750
444-32	4.3219	1/8-460	.3750
446-32	4.3406	1/8-462	.3750
448-32	4.3594	1/8-464	.3750
450-32	4.3781	1/8-466	.3750
452-32	4.3969	1/8-468	.3750
454-32	4.4156	1/8-470	.3750
456-32	4.4344	1/8-472	.3750
458-32	4.4531	1/8-474	.3750
460-32	4.4719	1/8-476	.3750
462-32	4.4906	1/8-478	.3750
464-32	4.5094	1/8-480	.3750
466-32	4.5281	1/8-482	.3750
468-32	4.5469	1/8-484	.3750
470-32	4.5656	1/8-486	.3750
472-32	4.5844	1/8-488	.3750
474-32	4.6031	1/8-490	.3750
476-32	4.6219	1/8-492	.3750
478-32	4.6406	1/8-494	.3750
480-32	4.6594	1/8-496	.3750
482-32	4.6781	1/8-498	.3750
484-32	4.6969	1/8-500	.3750
486-32	4.7156	1/8-502	.3750
488-32	4.7344	1/8-504	.3750
490-32	4.7531	1/8-506	.3750
492-32	4.7719	1/8-508	.3750
494-32	4.7906	1/8-510	.3750
496-32	4.8094	1/8-512	.3750
498-32	4.8281	1/8-514	.3750
500-32	4.8469	1/8-516	.3750
502-32	4.8656	1/8-518	.3750
504-32	4.8844	1/8-520	.3750
506-32	4.9031	1/8-522	.3750
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