

Figure 82

64. Install the hour hand, pointing to "3" on the dial. Use Tool No. 35. Install the minute hand pointing to the "12" position on the dial. Use Tool No. 36.

NOTE

Where a new hour hand is installed, if the fit is too tight, broach with Tool No. 40. The minute hand can be broached with a square file. If either of these hands is too loose, use Tool No. 106 (Chuck No. 1 for the minute hand, and Chuck No. 2 for the hour hand).

- Remove dialing ring, holding dial with tissue, and place movement on work ring, train side up.
- Subassemble escape upper endstone cap (number 1) to escape upper bridge with two screws. See Fig. 54 for proper posttions.
- 67. Oil escape upper jewel with red oil. See arrow No. 1 in Fig. 84.
- 50, Install escape wheel.

CAUTION

Do not use lubricant on escape wheel teeth.

69. Lower escape upper bridge into place and install two escape upper bridge screws. Refer to Fig. 84 for position of parts. Check endshake of the escape which should be 0.001 to 0.003 in.

NOTE

If endshake is too much, adjust by milling off surface of endstone cap. Use Tool No. 31. This operation is like that illustrated in Fig. 85. Press the endstone down on the bridge so that it seats properly, using for this purpose the endstone press, Tool No. 32.

If endshake is too little, select a better fitting endstone cap and press the hole jewel into contact with the endstone. Use press like Tool No. 1.

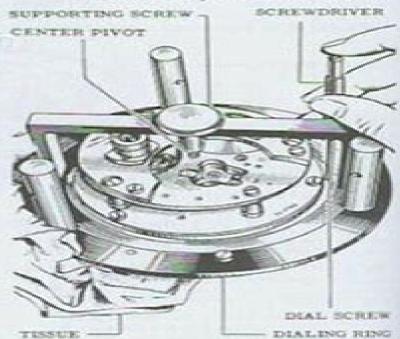


Figure 83

Rachel Sandford

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Table of Contents Manual For Overhaul Repair And Handling Of Hamilton Ship Chronometer With Parts Catalog

- 1. Understanding the eBook Manual For Overhaul Repair And Handling Of Hamilton Ship Chronometer With Parts Catalog
 - The Rise of Digital Reading Manual For Overhaul Repair And Handling Of Hamilton Ship Chronometer With Parts Catalog
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Manual For Overhaul Repair And Handling Of Hamilton Ship Chronometer With Parts Catalog
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Manual For Overhaul Repair And Handling Of Hamilton Ship Chronometer With Parts Catalog

- User-Friendly Interface
- 4. Exploring eBook Recommendations from Manual For Overhaul Repair And Handling Of Hamilton Ship Chronometer With Parts Catalog
 - Personalized Recommendations
 - Manual For Overhaul Repair And Handling Of Hamilton Ship Chronometer With Parts Catalog User Reviews and Ratings
 - Manual For Overhaul Repair And Handling Of Hamilton Ship Chronometer With Parts Catalog and Bestseller Lists
- 5. Accessing Manual For Overhaul Repair And Handling Of Hamilton Ship Chronometer With Parts Catalog Free and Paid eBooks
 - Manual For Overhaul Repair And Handling Of Hamilton Ship Chronometer With Parts Catalog Public Domain eBooks
 - Manual For Overhaul Repair And Handling Of Hamilton Ship Chronometer With Parts Catalog eBook Subscription Services
 - Manual For Overhaul Repair And Handling Of Hamilton Ship Chronometer With Parts Catalog Budget-Friendly Options
- 6. Navigating Manual For Overhaul Repair And Handling Of Hamilton Ship Chronometer With Parts Catalog eBook Formats
 - o ePub, PDF, MOBI, and More
 - Manual For Overhaul Repair And Handling Of Hamilton Ship Chronometer With Parts Catalog Compatibility with Devices
 - Manual For Overhaul Repair And Handling Of Hamilton Ship Chronometer With Parts Catalog Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Manual For Overhaul Repair And Handling Of Hamilton Ship Chronometer With Parts Catalog
 - Highlighting and Note-Taking Manual For Overhaul Repair And Handling Of Hamilton Ship Chronometer With Parts Catalog
 - Interactive Elements Manual For Overhaul Repair And Handling Of Hamilton Ship Chronometer With Parts Catalog

- 8. Staying Engaged with Manual For Overhaul Repair And Handling Of Hamilton Ship Chronometer With Parts Catalog
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Manual For Overhaul Repair And Handling Of Hamilton Ship Chronometer With Parts Catalog
- 9. Balancing eBooks and Physical Books Manual For Overhaul Repair And Handling Of Hamilton Ship Chronometer With Parts Catalog
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Manual For Overhaul Repair And Handling Of Hamilton Ship Chronometer With Parts Catalog
- 10. Overcoming Reading Challenges
 - o Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Manual For Overhaul Repair And Handling Of Hamilton Ship Chronometer With Parts Catalog
 - Setting Reading Goals Manual For Overhaul Repair And Handling Of Hamilton Ship Chronometer With Parts Catalog
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Manual For Overhaul Repair And Handling Of Hamilton Ship Chronometer With Parts Catalog
 - Fact-Checking eBook Content of Manual For Overhaul Repair And Handling Of Hamilton Ship Chronometer With Parts Catalog
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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