# RACE & CUSTOM CAR METAL FABRICATOR'S HANDBOOK

### by Ron Fournier

Publisher: Rick Bailey
Editorial Director: Toes Moesse, P.E., S.A.E.
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Book Design: Paul Fittgerald
Typography Cindy Coutsworth, Michelle Claridge
Book Manufacture: Anthony B. Narducci
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### About the Author

Ronald Fournier began his career as a metal fabricator with Holman and Moody in 1964. He joined Ford's racing shop, Kar Kraft, at its inception in 1966. He helped produce the LeMans Ford Mark IIs and Mark IVs.

He went to Penske Racing in 1967. At that time he, Mark Donohue, Karl Kainhoffer, Roy Gaine and Roger Penske were Penske Racing. They won several championships in SCCA sports racing and Trans-Am racing. They also campaigned Indianapolis and Can-Am cars successfully.

In 1970, Ron joined A.J. Foyt, Jr. in Houston, Texas, to work primarity on Indianapolis cars. Returning to the Detroit area, Ron established Race Craft, Inc., his own shop specializing in racing prototypes. He built everything from pro-stock cars for Wally Booth to Indianapolis car tubs for George Bignotti. He designed and built kits for '27 track roadsters. He did developmental work on the Chrysler kit stock car. He also worked on numerous restoration projects and custom street rods.

Ron worked with Marketing Corporation of America and McLaren Cars on Ford Motorsport vehicles.

His training in auto racing has taught him a diverse variety of specialized metalwork skills. Working beside metal masters such as Luigi Lesovsky, Eddie Kuzma and Herb Goode would inspire anyone; especially a guy who fell in love with race cars at the state fair track at the age of 12.

Front-cover photo: Author installing newly fabricated aluminum surbocharger ducting on Zakspeed-Roush GTX Mustang. Photo by Tom Monroe.

Published by HPBooks, Inc. P.O. Box 5367, Tucson, AZ 85703 602/888-2150 ISBN 0-89586-171-2 Library of Congress Catalog Number: \$2-84043 01982 HPBooks, Inc. Printed U.S.A. 4th Printing

# **Race Custom Car Metal Fabricators Handbook**

Liz Hartman Musiker

### **Race Custom Car Metal Fabricators Handbook:**

**Metal Fabricator's Handbook** Ron Fournier,1990-08-02 Winner of the prestigious Moto Award for Best Technical How to Book in 1984 the Metal Fabricator's Handbook applies master metal craftsman Ron Fournier's unique metal fabricating skills developed during years of building Indy cars drag racers stockers custom show cars and sports GT race cars Covers MIG TIG arc and gas welding fuel and oil tanks exhaust headers and much more METAL FABRICATOR'S HANDBOOK, RACE & CUSTOM CAR. Ron Fournier,1982 Race & Custom Car Metal Fabricator's Handbook Ron Fournier,1982

Sheet Metal Handbook Ron Fournier,1989-05-11 Imagine transforming a flat sheet of aluminum alloy into an attractive hood scoop Or designing and making your own aluminum wheel tubs floorpan and dashboard for your street machine How about learning to design and build your own body panels manifolds brackets and fuel tanks These are just a few of the many tips and techniques shared by master metal craftsman Ron Fournier Author of HP s award winning Metal Fabricator s Handbook Fournier packs decades of experience designing and shaping sheet metal components for Indy cars drag race cars road racers street rods and street machines into 144 pages You Il find tips on Setting up your own shop Selecting and using basic hand tools Proper use of English wheels beaders rollers brakes and power hammers Pattern design and proper sheet metal selection Basic metal shaping techniques The art of hammer forming Proper riveting techniques And finally tips on restoring original sheet metal Whether you re restoring a 32 Ford constructing a race car building a show winning street rod or street machine or perhaps developing your skills for work in the metal industry you Il find the information in this book invaluable and a perfect addition to any home automotive library

Cars & Parts, 2001

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buffs a guide to all of the major professional sports outlines the rules and basics of each with profiles of top historical and contemporary players and a humorous glossary of key terms 

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