

Sheet Metal Vol 1

Puja Mehta

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university and industrial readers

Sheet Metal Forming Processes Dorel Banabic, 2010-06-21 The concept of virtual manufacturing has been developed in order to increase the industrial performances being one of the most efficient ways of reducing the mufacturing times and improving the quality of the products Numerical simulation of metal forming processes as a component of the virtual manufacturing process has a very important contribution to the reduction of the lead time. The nite element method is currently the most widely used numerical procedure for sulating sheet metal forming processes. The accuracy of the simulation programs used in industry is in uenced by the constitutive models and the forming limit curves models incorporated in their structure From the above discussion we can distinguish a very strong connection between virtual manufacturing as a general concept nite element method as a numerical analysis instrument and constitutive laws as well as forming limit curves as a speci city of the sheet metal forming processes Consequently the material modeling is strategic when models of reality have to be built The book gives a synthetic presentation of the research performed in the eld of sheet metal forming simulation during more than 20 years by the members of three international teams the Research Centre on Sheet Metal Forming CERTETA Technical University of Cluj Napoca Romania AutoForm Company from Z rich Switzerland and VOLVO automotive company from Sweden The rst chapter presents an overview of different Finite Element FE formu tions used for sheet metal forming simulation now and in the past The Engineering Index ,1921 The American Technical Abstract Bulletin, 1982 Artisan ,1917 Sheet Metal .1914 Steelworker, Volume 2, Training Manual (TRAMAN), November 1996, 1996 Formability Topics - Metallic Materials ,1978 Bulletin of Bibliography ,1909 Formability of Metallic Materials H.I. Bunge, D. Bulletin of Bibliography and Magazine Subject-index ,1909 Banabic, K. Pöhlandt, A.E. Tekkaya, 2013-04-17 After a brief introduction into crystal plasticity the fun damentals of crystallographic textures and plastic anisotro py a main topic of this book are outlined A large chapter is devoted to formability testing both for bulk metal and sheet metal forming For the first time testing methods for plastic anisotropy of round bars and tubes are included A profound survey is given of literature about yield criteria for anisotropic materials up to most recent developments and the calculation of forming limits of anisotropic sheet me tal Other chapters are concerned with properties of workpieces after metal forming as well as the fundamentals of the theory of plasticity and finite element simulation of metal forming processes The book is completed by a collection of tables of international standards for

formability testing and of flow curves of metals which are most commonly used in metal forming It is addressed both to

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