

Residual stress determination by X-ray diffraction in tungsten thin films

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In this study, the complete residual stress tensor has been determined by X-ray diffraction, using the sin²0 method, in 1000 and 2000 Å tangeten thin films deposited by inn beam spattering on a silicon monocrystal. In the first case, we found very high tensor treases (about ~ 1.5 GPa) for the as-prepared state and important compressive stresses (about ~ 1.3 GPa) after an implementation with a dose of 10° Xe² ions/cm² at 320 keV. In the second case, the film was almost detached from its substrate and the stresses were compressive (about ~ 0.9 GPa). In all cases, the free-stress lattice parameter was different from the bulk one, indicating significant differences between the microstructure of these thin tungston films and the one of the bulk. The size of the coherent domains of diffraction was also Jetermined and was found to largely vary from one case to the other.

I. Introduction

The development of thin films is constantly increasing because of their electrical, optical, mechanical, tribological properties, and their corresion resistance. Residual stresses influence the majority of these properties and their knowledge is therefore very important. The such as curvature studied by various methods such as curvature measurements [1-3], symmetrical X-ray diffraction [4], Raman spectroscopy [5], photoelectric

effect [6], and non-symmetrical X-ray diffraction using the $\sin^2 \phi$ method [7]. Contrarily to the other methods, the last one is the only one which allows the whole stress tensor to be determined without any hypothesis (except the necessary σ_{33} . = 0, where 3 is the axis normal to the film surface (see fig. 1). This method is used in this study. We will recall here its main principles and for a complete presentation, see for example refs. [7–10].



The method is based on the derivative of the Bragg law

$$2d \sin \Theta \wedge \lambda$$
, (1)

which gives

$$\Delta d/d = \epsilon_{\phi\phi} = -\cot\Theta \Delta\Theta$$
. (2)

where ϕ and ϕ are the Euler angles (see fig. 1), d is the interreticular distance of the diffracting family (hkl). $\Delta\Theta = \Theta - \Theta_0$, Θ being the diffraction angle of the (hkl) planes in the stressed film

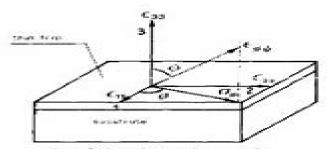


Fig. 1. Referential used in our study.

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Practical Residual Stress Measurement Methods Gary S. Schajer, 2013-09-23 An introductory and intermediate level handbook written in pragmatic style to explain residual stresses and to provide straightforward guidance about practical measurement methods Residual stresses play major roles in engineering structures with highly beneficial effects when designed well and catastrophic effects when ignored With ever increasing concern for product performance and reliability there is an urgent need for a renewed assessment of traditional and modern measurement techniques Success critically depends on being able to make the most practical and effective choice of measurement method for a given application Practical Residual Stress Measurement Methods provides the reader with the information needed to understand key residual stress concepts and to make informed technical decisions about optimal choice of measurement technique Each chapter written by invited specialists follows a focused and pragmatic format with subsections describing the measurement principle residual stress evaluation practical measurement procedures example applications references and further reading The chapter authors represent both international academia and industry Each of them brings to their writing substantial hands on experience and expertise in their chosen field Fully illustrated throughout the book provides a much needed practical approach to residual stress measurements The material presented is essential reading for industrial practitioners academic researchers and interested students Key features Presents an overview of the principal residual stress measurement methods both destructive and non destructive with coverage of new techniques and modern enhancements of established techniques Includes stand alone chapters each with its own figures tables and list of references and written by an invited team of international specialists Introduction to the Characterization of Residual Stress by Neutron Diffraction M.T. Hutchings, 2005-02-28 Over the past 25 years the field of neutron diffraction for residual stress characterization has grown tremendously and has matured from the stage of trial demonstrations to provide a practical tool with widespread applications in materials science and engineering While the literature on the subject has grown commensurately it has also remained

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conflicting results are discussed as well The assessment of the experimentally determined residual and structural stress states on the static and dynamic behavior of materials and components is handled in a separate chapter Students and engineers of materials science and scientists working in laboratories and industries will find this book invaluable

Fracture, Fatigue, Failure, and Damage Evolution, Volume 5 Jay Carroll, Samantha Daly, 2014-08-21 Fracture Fatique Failure and Damage Evolution Volume 5 Proceedings of the 2014 Annual Conference on Experimental and Applied Mechanics the fifth volume of eight from the Conference brings together contributions to this important area of research and engineering The collection presents early findings and case studies on a wide range of areas including Mixed Mode Fracture I Emphasis on Modeling Mixed Mode Fracture II Emphasis on Experimental Measurements Full Field Measurements of Fracture Microscale Microstructural Effects on Mechanical Behavior I Nanoscale Effects Microscale Microstructural Effects on Mechanical Behavior II MEMS Microscale Microstructural Effects on Mechanical Behavior III Microstructure Microscale Microstructural Effects on Mechanical Behavior IV Shape Memory Alloys Fracture Fatique of Composites Fracture Fatique for Engineering Applications Wave Based Techniques in Fracture Fatigue I Wave Based Techniques in Fracture Fatigue II **Acoustic Emissions** Canadian Metallurgical Quarterly ,2008 SAE Technical Paper Series ,1964 Online version Technical papers portion of the SAE Digital Library references thousands of SAE Technical Papers covering the latest advances and research in all areas of mobility engineering including ground vehicle aerospace off highway and manufacturing technology Sample coverage includes fuels and lubricants emissions electronics brakes restraint systems noise engines materials lighting and more Your SAE service includes detailed summaries complete documents in PDF plus document storage and maintenance Structural Integrity of Fasteners Including the Effects of Environment and Stress Corrosion Cracking Pir M. Toor, Joseph Barron, 2007 Annotation Eleven peer reviewed papers provide the latest information on the structural integrity of fasteners including the effect s of environmental and stress corrosion cracking For Sections cover Fatigue and Crack Growth Experimental Techniques three papers cover the development of a fastener structural element test for certifying navy fasteners material experimental crack growth behavior for aerospace application and influence of cold rolling threads before and after heat treatment on the fatigue resistance of high strength coarse thread bolts for multiple preload conditions Design Environmental Effects two papers examined the relationship between the tightening speed with friction and clamped load and the optimum thread rolling process that improves SCC resistance to improve quality of design Fatigue and Crack Growth Analytical Techniques three papers describe current analytical techniques for fatigue and crack growth evaluations of fasteners a numerical crack growth model using the finite element analysis generated stress field and s the resistance of high strength fine thread bolts for multiple preload conditions Design Consideration focuses on the comprehensive nonlinear 3D finite element model to simulate a displacement controlled for riveted structure state of the art fatigue crack growth analysis techniques which are used in various industries to damage

the structural integrity of a bolted joint
 Practical Applications of Residual Stress Technology C. O. Ruud,1991
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