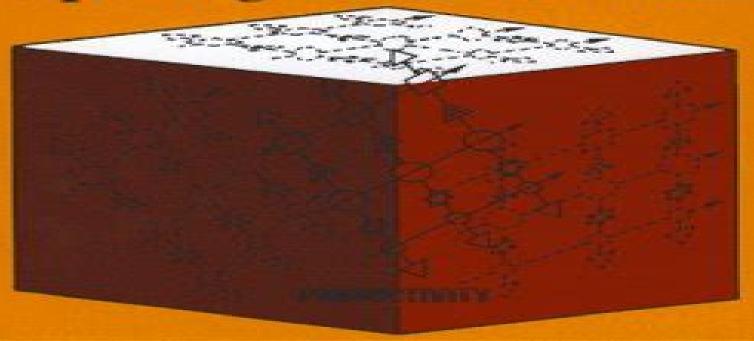
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The Shingo Production Management System

Improving Process Functions



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Shigeo Shingo

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The Shingo Production Management System Shigeo Shingo, 1992-03-01 Here in Dr Shingo s final book he gives us a comprehensive system for the improvement of production functions This book s broad scope encompasses such diverse topics as Value Engineering CAD CAM techniques and information management If you ve never read Shingo it will give you an overview of his brilliant concepts If you are familiar with his genius you ll find it a much needed network of his ideas It includes Historical revolutions in production A production management revolution in the United States A scientific thinking mechanism for improvement Creating an improvement plan Basic flaws in conventional production management improvement Process functions and operational functions The effect of the division of labor on the development of work Study of the Toyota Production System Shigeo Shingo, Andrew P. Dillon, 2019-05-20 This is the green book that started it all the first book in English on JIT written from the engineer's viewpoint When Omark Industries bought 500 copies and studied it companywide Omark became the American pioneer in JIT Here is Dr Shingo's classic industrial engineering rationale for the priority of process based over operational improvements in manufacturing He explains the basic mechanisms of the Toyota production system examines production as a functional network of processes and operations and then discusses the mechanism necessary to make JIT possible in any manufacturing plant Provides original source material on Just In Time Demonstrates new ways to think about profit inventory waste and productivity Explains the principles of leveling standard work procedures multi machine handling supplier relations and much more If you are a serious student of manufacturing you will benefit greatly from reading this primary resource on the powerful fundamentals of JIT Continuous Improvement Larry Anderson, Dan Fleming, Bruce Hamilton, Pat Wardwell, 2021-11-17 In this third book of the Shingo Model series Continuous Improvement focuses on five of the Shingo Guiding Principles seek perfection embrace scientific thinking focus on process assure quality at the source and improve flow and pull Each chapter in Continuous Improvement is designed to enhance your comprehension of one or more aspects of the Continuous Improvement dimension of the Shingo Model and to increase your understanding of how the dimension interrelates with and complements the other principles in the Shingo Model Ultimately this explanation grounds the technical science of continuous improvement with a powerful social science that focuses on people development It is this combination that creates the opportunity for improvement to be truly continuous Because tacit learning is critical to deepening your continuous improvement knowledge Reader Challenges are included throughout the text to encourage you to apply what you have read within the context of your own organization This hands on practice is necessary to understand the interrelatedness of principles systems and tools that are inherent in the Shingo Model The Shingo Institute recognizes that the transformation from traditional philosophy and practices to organizational excellence does not occur without the courage creativity and persistence of everyone in the organization from executives to managers to team members on the frontline Non-Stock Production Shigeo Shingo, 1988-06-01 Shingo whose

work at Toyota provided the foundation for JIT teaches how to implement non stock production in your JIT manufacturing operations The culmination of his extensive writings on efficient production management and continuous improvement this book is an essential companion volume to his other landmark books on key elements of JIT including SMED and poke yoke It includes Fundamental flaws in European and American production philosophies Basic concepts for improving production systems The scientific thinking mechanism a new approach to improvement Implementing a production method in an age of authorized stock production Development of production functions in the age of non stock production Significance of the different production systems Implementing Lean Charles W. Protzman, Fred Whiton, Daniel Protzman, 2018-09-18 Everyone has heard the phrase about doing twice the work in half the time but instead of focusing only on time this book focuses on driving increased output with consistently less input Implementing Lean Twice the Output with Half the Input teaches readers not only about Lean and its major concepts but it drives the leader toward implementing a true Lean system The authors have used the methodologies in this book everywhere from hospitals to service industries to manufacturing plants in order to impact businesses by providing proven principles techniques and approaches that yield substantial improvement to any business small or large in any sector Learn about the benefits of implementing Lean in your company as the authors walk you through the major components as well as show you how to implement them This guide is already being used by Lean Practitioners every day on shop floors to educate and refresh how tools are used in real world applications

TQM Engineering Handbook D.H. Stamatis, 1997-06-26 Offering a model an implementing strategy as well as traditional and nontraditional methods for the successful enhancement and maintenance of quality this work establishes a rationale for the continuation of Total Quality Management TQM in all organizations It considers leading quality related topics such as unusual charts supplier organization customer relationships customer needs and expectations instructional design adult learning advanced quality planning and reliability A Revolution in Manufacturing Andrew P. Dillon, Shigeo Shingo, 1985-04-01 Written by the industrial engineer who developed SMED single minute exchange of die for Toyota A Revolution in Manufacturing provides a full overview of this powerful just in time production tool It offers the most complete and detailed instructions available anywhere for transforming a manufacturing environment in ways that will speed up production and make small lot inventories feasible The author delves into both the theory and practice of the SMED system explaining fundamentals as well as techniques for applying SMED The critically acclaimed text is supported with hundreds of illustrations and photographs as well as twelve chapter length case studies **Key Concepts in Operations Management** Jonathan Sutherland, 2017-03-14 Key Concepts in Operations Management is one of a range of comprehensive glossaries with entries arranged alphabetically for easy reference All major concepts terms theories and theorists are incorporated and cross referenced Additional reading and Internet research opportunities are identified More complex terminology is made clearer with numerous diagrams and illustrations With almost 600 key terms defined the book represents a comprehensive must

have reference for anyone studying a business related course or those simply wishing to understand what operations management is all about It will be especially useful as a revision aid **Directing the Flow of Product** Jeffrey H. Schutt, 2004-05-15 While good software and data are necessities foreffective supply chain planning the right processes policies and organization are the most powerful keys forreducing costs and providing high service This bookreviews the state of the art in production and distribution planning and presents principles and methods through which Manufacturing Excellence Larry E. Fast, 2015-09-24 Following in the tradition of its bestselling predecessor The 12 Principles of Manufacturing Excellence A Lean Leader's Guide to Achieving and Sustaining Excellence Second Edition outlines a comprehensive proven process for delivering world class performance while also cultivating the right culture through leadership mentoring and hourly asso The Lean Practitioner's Field Book Charles Protzman, Fred Whiton, Joyce Kerpchar, Christopher Lewandowski, Steve Stenberg, Patrick Grounds, 2018-09-03 While there are numerous Lean Certification programs most companies have their own certification paths whereby they bestow expert status upon employees after they have participated in or led a certain number of kaizen events Arguing that the number of kaizen events should not determine a person s expert status The Lean Practitioner's Field Book Proven Practical Profitable and Powerful Techniques for Making Lean Really Work outlines a true learning path for anyone seeking to understand essential Lean principles The book includes a plethora of examples drawn from the personal experiences of its many well respected and award winning contributors These experts break down Lean concepts to their simplest terms to make everything as clear as possible for Lean practitioners A refresher for some at times the text provides thought provoking questions with examples that will stimulate learning opportunities Introducing the Lean Practitioner concept the book details the five distinct Lean Practitioner levels and includes guizzes and criteria for each level It highlights the differences between the kaizen event approach and the Lean system level approach as well as the difference between station balancing and baton zone This book takes readers on a journey that begins with an overview of Lean principles and culminates with readers developing professionally through the practice of self reliance Providing you with the tools to implement Lean tools in your organization the book includes discussions and examples that demonstrate how to transition from traditional accounting methods to a Lean accounting system The book outlines an integrated structured approach identified by the acronym BASICS baseline analyze suggest solutions implement check and sustain which is combined with a proven business strategy to help ensure a successful and sustainable transformation of your organization Kaizen for the Shop Floor Productivity Press Development Team, 2002-02-01 The philosophy of kaizen which simply means continuous improvement needs to adopted by any organization seeking to implement lean improvements that go beyond cost cutting Kaizen events are opportunities to make focused changes in the workplace Kaizen for the Shopfloor takes readers through the critical steps for conducting a very effective kaizen event one that is well planned well implemented and well documented As the newest addition to the Shingo

Prize Winning Shopfloor Series Kaizen for the Shopfloor distills the complexities of jump starting lean processes into an easily accessible format for those frontline employees who make lean possible About the Shopfloor Series Put proven improvement tools in the hands of your entire workforce Progressive shopfloor improvement techniques are imperative for manufacturers who want to stay competitive and to achieve world class excellence And it s the comprehensive education of all shopfloor workers that ensures full participation and success when implementing new programs The Shopfloor Series books make practical information accessible to everyone by presenting major concepts and tools in simple clear language and at a reading level that has been adjusted for operators by skilled instructional designers. One main idea is presented every two to four pages so that the book can be picked up and put down easily Each chapter begins with an overview and ends with a summary section Helpful illustrations are used throughout **Discover Excellence** Gerhard J. Plenert, 2017-11-03 A facility wide improvement initiative is expensive in terms of both time and money Perhaps the most disappointing thing about them is that they often end up as temporary measures that may produce early results but are unsustainable in the long run The unseen cost is that after they see such initiatives come and go employees begin to see them as futile temporary annoyances rather than the permanent improvements they are meant to be The Shingo ModelTM begins with culture informed by operational excellence principles that lead to an understanding of what aligns systems and tools and can set any organization on a path toward enterprise excellence with sustainable continuous improvement The Shingo Model is not an additional program or another initiative to implement Instead it introduces Shingo Guiding Principles on which to anchor current initiatives Ultimately the Shingo Model informs a new way of thinking that creates the capability to consistently deliver ideal results to all stakeholders This is enterprise excellence the level of excellence achieved by Shingo Prize recipients In Discover Excellence An Overview of the Shingo Model and Its Guiding Principles readers will learn the basics of the Shingo Model discover the Three Insights of Enterprise ExcellenceTM and explore how the Shingo Guiding Principles inform the kind of ideal behaviors that lead to sustainable results This book is the introduction to the Shingo Model and prepares the reader for a deeper dive into the Shingo Guiding Principles Leveraging Lean in Healthcare Charles Protzman, George Mayzell, Joyce Kerpchar, 2018-06-28 Winner of a 2013 Shingo Research and Professional Publication AwardThis practical guide for healthcare executives managers and frontline workers provides the means to transform your enterprise into a High Quality Patient Care Business Delivery System Designed for continuous reference its self contained chapters are divided into three primary s **Driving the Enterprise to Sustainable Excellence** Gerhard Plenert, 2021-02-16 This book presents a big picture overview of the entire Shingo improvement process It fully discusses the needs and benefits of the Shingo process and what is required if you seek to execute the Shingo Model in your enterprise and focuses on creating an enduring organization wide continuous improvement process It gives the reader a discussion of the entire Shingo experience while most existing books on the model are course specific There are numerous discussions

conference talks and webinars of why the Shingo process is beneficial and what types of improvements can be achieved but the crucial material has not been assembled in one concise book giving the executive manager or supervisor an overview and understanding of what the Shingo experience entails The main purpose of this book It is for the executives who want to understand their role in supporting and leading middle management with its implementation Many executives from developing countries all over the world are seeking a concise definition of what the Shingo model is and this book functions as the perfect primer Even those who have attended and implemented the lessons from the Shingo Institute's courses would find this book a benefit as it serves perfectly as backup and reference material In addition this book helps anyone who has started their journey with the Shingo model and may be confused about what to do and expect It gives them a vision of what the continuing journey will look like The Shingo process is being taught at numerous universities and this book could indeed serve as the appropriate textbook or supplemental reading Essentially this book teaches an innovative and extremely successful approach to continuous improvement referred to as the Shingo process It is based on a set of universally accepted principles that are endorsed by improvement leaders such as Covey and companies such as Toyota This book is not a detailed review or a replacement of the Shingo workshops It is an overview of the entire Shingo process starting with a discussion of the challenges that many of todays enterprises are experiencing The author in his role as a PhD in economics has studied industries and has worked closely with many of them attempting to understand their weaknesses This book builds upon an understanding of these weaknesses The book discusses how the over all Shingo methodology fits into these organizations and highlights the benefits The next step is then to discuss what requirements are necessary for an organization to get ready for a Shingo transformation What are the steps that the organization needs to go through and when will it know that it is ready to begin The book briefly reviews the Shingo Insights and Principles and explains how the Shingo courses should be best utilized to facilitate the desired transformation It suggests some alternative plans for over all implementation based on the current state of the enterprise It explains why there is no one way for successful implementation and how the implementation sequence needs to be customized It also discusses the length of time needed for success and how this differs depending on the current enterprise environment Lastly the book explains how the implementation and Shingo training is never finished It is an on going process and success is defined by internal improvements not by some arbitrary external benchmark The book is intended to be educational thought provoking entertaining in its stories and examples and a guideline towards the development of a plan for continuous improvement This book is filled with stories and examples showing successful and not so successful implementations. The stories are used to highlight many of the pitfalls that have arisen and may arise for you and which can be avoided if the reader is aware of them and knows how to watch for them Real-time Simulation for Sustainable Production Juhani Ukko, Minna Saunila, Janne Heikkinen, R. Scott Semken, Aki Mikkola, 2021-05-30 This book provides a comprehensive overview of potential opportunities and the business value position related to implementing

physics based real time simulation to production The objective of real time simulation is to provide value for all three dimensions of sustainability economic social and environmental By reviewing actual industrial cases and presenting relevant academic research the book examines the topic from four interrelated viewpoints the industrial need for sustainable production the development of game like virtual environments capturing customer value and enhancing the user experience and finally establishing business value It offers a framework that will enable a rethink and shift in mindset to appreciate how real time simulation can change the way products are manufactured and services are produced This book will appeal to researchers and scholars in areas as diverse as strategic management manufacturing and operations management marketing industrial economics and product lifecycle management **Demand-Driven Supply Chain Management Simon** Eagle, 2017-04-03 Many manufacturing and distribution companies are moving from the traditional forecast push MRP to demand driven supply chain management SCM Demand driven SCM is an end to end supply chain planning and replenishment process that enables companies to achieve their planned service levels from up to half the average level of inventory and requiring significantly less throughput capacity irrespective of the level of demand volatility or lead time length Demand Driven Supply Chain Management is the go to source for industry supply chain operations executives and students It describes the what how and why of the demand driven SCM process The key themes in the book are what is demand driven why is demand driven so effective how to operate a demand driven supply chain and how to adopt the demand driven process in your company Readers can quickly grasp the essential concepts from one of numerous self contained sections that present the book s key concepts from different perspectives Online resources available include full colour figures Machine Setup Time Reduction for Electronics Assembly Sheri B. Coble, 1996 The Source ,1991 Setup Time Reduction for Electronics Assembly Sheri B. Coble, Roger E. Bohn, 1998

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