



CLIENT: Bryan Research & Engineering, Inc.
PROJECT: Turboexponder Plant
LOCATION: Bryan, Texas

PROJECT	DOC No.	REV.
Exxon	BR&E-01	1
PAGE: 1 of 1		DATE: 06/06/07

HEAT AND MATERIAL BALANCE

Stream Number		1 - Inlet Gas	2	3	4	5	6	7	8	9	10	11	12
Stream Description													
Phase		Vapor	Vapor	Vapor/Liquid	Vapor	Vapor/Liquid	Vapor/Liquid	Vapor/Liquid	Liquid	Vapor	Vapor	Liquid	Vapor
Overall													
Temperature	°C	49	49	25	49	21	23	-12	-12	75	49	35	40
Pressure	barg	61.54	61.54	60.83	61.54	60.83	60.83	60.83	60.83	26.36	26.15	11.47	11.47
Water Flow	sm3/h	2,267.96	1,133.98	1,133.98	1,133.98	1,133.98	2,267.96	2,267.96	324.93	1,979.03	1,979.03	352.88	63.28
Mass Flow	kg/h	52,590	26,295	26,295	26,295	26,295	52,590	52,590	13,273	37,408	37,408	17,859	2,554
Enthalpy	kJ/kg	-3,541.1	-3,541.1	-3,218.6	-3,141.1	-3,258.7	-3,254.7	-3,544.8	-2,958.3	-3,583.4	-3,458.7	-2,836.5	-2,478.8
Mass Density	kg/m ³	63.89	63.89	72.47	63.89	74.28	73.38	84.72	524.74	18.44	20.82	503.58	23.36
Vapor Phase													
Water Flow	sm3/h	2,268	1,133.98	1,388	1,133.98	1,979.03	2,161	1,943	0	1,979	1,979	0.89	63.28
Mass Flow	kg/h	52,590	26,295	35,902	26,295	33,493	47,583	39,317	0	37,408	37,408	0	2,554
Volumetric Flow Normal Conditions	m ³ /h	10,824	25,417	24,128	25,417	24,118	40,644	43,501	0	44,347	44,347	0	1,418
Mass Density @ T&P	kg/m ³	63	63.89	67	63.89	67.33	67	74	74	18	20	22.74	23.36
Viscosity @ T&P	cP	0	0.014	0	0.014	0.013	0	0	0	0	0	0.009	0.010
Specific Heat, Cp	kJ/kg°C	3	2.583	2	2.583	2.443	3	3	3	3	2	1.945	1.969
Thermal Conductivity	W/m°C	0	0.056	0	0.056	0.056	0	0	0	0	0	0.021	0.022
Enthalpy	kJ/kg	-3,541	-3,541.1	-3,223	-3,141.1	-3,252.4	-3,282	-3,474	-3,474	-3,583	-3,458	-2,541.7	-2,478.8
Molecular Weight	kg/mol	23	23.08	42	23.19	24.53	22	39	39	18	18	58.37	48.58
Z, Compressibility Factor		1	0.932	0	0.932	0.899	1	1	1	1	1	0.923	0.936
CCv		1	0.466	0	0.600	0.5	2	2	2	1	1	1.268	1.252
Liquid Phase													
Water Flow	sm3/h			48.68		58	106.85	324.93	324.93			563	0
Mass Flow	kg/h			2,583		2,800	5,168	13,273	13,273			17,859	0
Volumetric Flow @ P&T	m ³ /h			6		8	10	29	29			24	0
Mass Density Standard Conditions	kg/m ³			158.88		126	156.71	493.76	493.76			126	
Mass Density @ T&P	kg/m ³			523.52		523	523.18	524.74	524.74			523	523
Viscosity @ T&P	cP			0.526		0	0.125	0.125	0.125			0	0
Specific Heat, Cp	kJ/kg°C			2.825		3	2.819	2.587	2.587			3	3
Thermal Conductivity	W/m°C			0.106		0	0.106	0.113	0.113			0	0
Enthalpy	kJ/kg			-2,885.1		-2,718	-2,887.3	-2,958.3	-2,958.3			-2,848	-2,587
Surface Tension	mN/m			0.61		0	0.41	0.41	0.41			0	0
Water Flow	sm3/h												
Nitrogen		279.341	138.171	138.171	138.171	138.171	279.341	279.341	8,26498	279.341	279.341	2,156726-68	1,854158-68
Oxygen		3.89354	1.92777	1.92777	1.92777	1.92777	3.89354	3.89354	0.177133	3.89354	3.89354	2,432940-07	1,907458-07

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web put on safety goggles gloves and a lab apron 2 place earthworm in the dissecting tray rinse off the excess preservative identify the dorsal side which is the worm s rounded top and the ventral side which is its flattened bottom turn the worm ventral side up as shown in the earthworm anatomy diagram below 3