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Теория и практика фосфатирования металлов.
Изд. «Химия», Л., 1973.

Стр. 312, рис. 17, табл. 72, список литературы
1429 наименов.

Фосфатирование — один из способов защиты металлов от коррозии. Теорию и практику этого

и той системы являются образование фосфатных пленок и технологические процессы фосфатирования черных и цветных металлов, а также контроль процесса фосфатирования и качества фосфатной пленки.

Кроме богатого опыта автора, в книге много ссылок на специальную, журнальную и патентную литературу за последние полвека, что указывает на значительное внимание к актуальности, развитию темы, как в промышленности, так и в научных учреждениях, занимающихся фосфатированием или конструированием фосфатированных изделий.

Книга предназначена для работников научно-исследовательских институтов и заводов, студентов вузов и аспирантов, специалистов в области защиты металлов от коррозии.

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ВВЕДЕНИЕ

Фосфатирование — метод получения фосфатных пленок на изделиях из черных и цветных металлов. Метод основан на способности к образованию на поверхности металлов, в результате их взаимодействия с растворами фосфорной кислоты и ее кислых солей, нерастворимых фосфорновоскислых соединений в виде фосфатной пленки.

Этот метод еще нередко в зарубежной литературе имеет специальные или фирменные названия: фосфестирование (по имени изобретителя Кослота), пароксидация (фирма Паркер, США), аграментация (применение жидкого марганцевого фосфатирующего препарата — аграмента), бондеризация (ускоренное и холодное фосфатирование), электрограмментация (электролитическое фосфатирование) и др.

Фосфатирование относится к группе химических методов* обработки металлов (как оксидирование, хромирование, сульфидирование и им подобные), в результате которой поверхность обрабатываемой поверхности становится составной частью образующейся на ней пленки.

Фосфатные пленки химически связаны с металлом и состоят из сцепленных между собой мельчайших кристаллов, разделенных порами ультрамикроскопических размеров; они образуют высококачественную неровную поверхность и обладают рядом технических ценных свойств. Специфические физико-химические, адсорбционные и адгезионные свойства поверхности обуславливают высокую способность адсорбировать и активизировать наносимые на нее в жидком виде лаки, краски, масла, смолы и различные пропитывающие составы, которые проникают в межатомистическое пространство и капилляры пленки и закрепляются в ней. Вследствие этого резко повышаются защитные свойства как пленки, так и наносимых на нее покрытий. Поэтому фосфатирование широко используется в качестве весьма эффективного метода подготовки поверхности к лакированию и окраске, в том числе и изделий, эксплуатирующихся в особо жестких условиях — в морской воде, тропиках. Установлено, что при окраске фосфатированного металла можно сокращать число слоев лакокрасочных покрытий и заменять дорогие лакокрасочные материалы более дешевыми и доступными.

* Методы получения так называемых конверсионных покрытий.

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