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REVIEW

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Recent trends and future perspectives of thermoelectric materials and their applications

Pavithra Baskaran and Mani Rajasekar @*

This review explores the ever-evolving landscape of thermoelectric materials, focusing on the latest trends and innovations in ceramics, thermally conductive gel-like materials, metals, nanoparticles, polymers, and silicon. Thermoelectric materials have garnered significant attention for their capability to convert waster heat into electrical power, positioning them as promising candidates for energy harvesting and cooling applications. This review distinguishes itself by highlighting recent advancements in synthesis methods, advanced doping strategies, and nanostructuring techniques that have markedly enhanced material performance. It provides a comprehensive analysis of the controlled properties concerning their synthesis parameters, such as electrical conductivity. Seebeck coefficient, and thermal conductivity. Furthermore, this work delives into the emerging applications of thermoelectric devices across diverse fields, including automotive, aerospace, wearable electronics, and industrial waste heat recovery. By offering forward-looking insights, this review outlines thermoelectric devices' challenges and future prospects, underscoring their potential to contribute to sustainable energy solutions and efficient thermal management systems. By integrating current trends with future projections, this review offers a timely and comprehensive roadmap for researchers and engineers dedicated to advancing next-generation thermoelectric technologies.

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1. Introduction

Recent years have witnessed a surge of interest in thermoelectric devices and their applications, driven by the pressing need for sustainable energy solutions and efficient thermal management systems.1 Thermoelectric materials have become more attractive as potential solutions to these problems because of their exceptional capacity to transform waste heat into useful electrical power. This paper aims to provide a comprehensive overview of the recent trends in thermoelectric devices and their diverse applications across various industries, while also delving into the future prospects and potential impact of these advancements. The field of thermoelectric materials and devices has undergone significant evolution, marked by a growing emphasis on enhancing performance, scalability, and applicability.4-8 Recent advancements in materials science have led to the development of novel thermoelectric materials, including nanostructured materials, organic and materials, and the utilization of advanced manufacturing techniques. These innovations have opened new avenues for improving the efficiency and cost-effectiveness of

thermoelectric devices, thereby expanding their potential applications.**

One of the key future prospects in the realm of thermoelectric devices lies in the continued refinement of materials and manufacturing processes to achieve higher thermoelectric conversion efficiencies. The pursuit of materials with enhanced thermoelectric properties, such as high thermoelectric figure of merit (27), remains a focal point for researchers and industry stakeholders. Additionally, the exploration of scalable and costeffective manufacturing methods holds promise for enabling the widespread adoption of thermoelectric technology in diverse settings.**11 The potential applications of thermoelectric devices span a wide spectrum of industries, each presenting unique opportunities for leveraging waste heat recovery and efficient thermal management. In the automotive sector, thermoelectric generators offer the prospect of harnessing waste heat from exhaust systems to power vehicle electronics and reduce fuel consumption. Similarly, in aerospace applications, thermoelectric devices hold the potential to enhance energy efficiency and provide reliable power sources for critical systems. The integration of thermoelectric modules in wearable electronics presents an intriguing avenue for self-powered, energy-autonomous wearable devices, catering to the burgeoning demand for portable and sustainable technologies. Furthermore, in industrial settings, thermoelectric systems offer the prospect of recovering waste heat from various

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Recent Trends In Thermoelectric Materials Research

Terry M. Tritt

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Recent Trends in Thermoelectric Materials Research, Part Two, 2000-10-25 Since its inception in 1966 the series of numbered volumes known as Semiconductors and Semimetals has distinguished itself through the careful selection of well known authors editors and contributors The Willardson and Beer series as it is widely known has succeeded in producing numerous landmark volumes and chapters Not only did many of these volumes make an impact at the time of their publication but they continue to be well cited years after their original release Recently Professor Eicke R Weber of the University of California at Berkeley joined as a co editor of the series Professor Weber a well known expert in the field of semiconductor materials will further contribute to continuing the series tradition of publishing timely highly relevant and long impacting volumes Some of the recent volumes such as Hydrogen in Semiconductors Imperfections in III V Materials Epitaxial Microstructures High Speed Heterostructure Devices Oxygen in Silicon and others promise that this tradition will be maintained and even expanded Thermoelectric materials may be used for solid state refrigeration or power generation applications via the large Peltier effect in these materials To be an effective thermoelectric material a material must possess a large Seebeck coefficient a low resistivity and a low thermal conductivity Due to increased need for alternative energy sources providing environmentally friendly refrigeration and power generation thermoelectric materials research experienced a rebirth in the mid 1990 s Semiconductors and Semimetals Volume 70 Recent Trends in Thermoelectric Materials Research Part Two provides an overview of much of this research in thermoelectric materials during the decade of the 1990 s New materials and new material concepts such as quantum well and superlattice structures gave hope to the possibilities that might be achieved An effort was made to focus on these new materials and not on materials such as BiTe alloys since such recent reviews are available Experts in the field who were active researchers during this period were the primary authors to this series of review articles This is the most complete collection of review articles that are primarily Recent Trends in Thermoelectric Materials focussed on new materials and new concepts that is existence to date Research: Part Three ,2001-01-03 Since its inception in 1966 the series of numbered volumes known as Semiconductors and Semimetals has distinguished itself through the careful selection of well known authors editors and contributors The Willardson and Beer series as it is widely known has succeeded in producing numerous landmark volumes and chapters Not only did many of these volumes make an impact at the time of their publication but they continue to be well cited years after their original release Recently Professor Eicke R Weber of the University of California at Berkeley joined as a co editor of the series Professor Weber a well known expert in the field of semiconductor materials will further contribute to continuing the series tradition of publishing timely highly relevant and long impacting volumes Some of the recent volumes such as Hydrogen in Semiconductors Imperfections in III V Materials Epitaxial Microstructures High Speed Heterostructure Devices Oxygen in Silicon and others promise that this tradition will be maintained and even expanded Thermoelectric materials may

be used for solid state refrigeration or power generation applications via the large Peltier effect in these materials To be an effective thermoelectric material a material must possess a large Seebeck coefficient a low resistivity and a low thermal conductivity Due to increased need for alternative energy sources providing environmentally friendly refrigeration and power generation thermoelectric materials research experienced a rebirth in the mid 1990 s Semiconductors and Semimetals Volume 71 Recent Trends in Thermoelectric Materials Research Part Three provides an overview of much of this research in thermoelectric materials during the decade of the 1990 s New materials and new material concepts such as quantum well and superlattice structures gave hope to the possibilities that might be achieved An effort was made to focus on these new materials and not on materials such as BiTe alloys since such recent reviews are available Experts in the field who were active researchers during this period were the primary authors to this series of review articles This is the most complete collection of review articles that are primarily focussed on new materials and new concepts that is existence to date

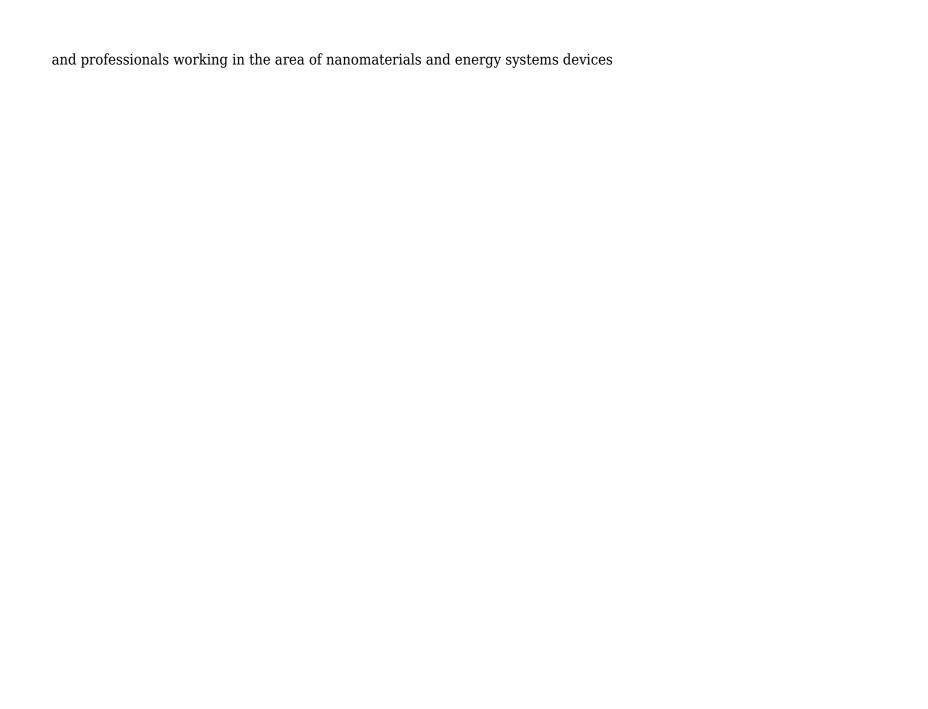
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Recent Trends in Thermoelectric Materials Research, 2001 Thermoelectricity and Advanced Thermoelectric Materials Ranjan Kumar, Ranber Singh, 2021-06-03 Thermoelectricity and Advanced Thermoelectric Materials reviews emerging thermoelectric materials including skutterudites clathrates and half Heusler alloys In addition the book discusses a number of oxides and silicides that have promising thermoelectric properties Because 2D materials with high figures of merit have emerged as promising candidates for thermoelectric applications this book presents an updated introduction to the field of thermoelectric materials including recent advances in materials synthesis device modeling and design Finally the book addresses the theoretical difficulties and methodologies of computing the thermoelectric properties of materials that can be used to understand and predict highly efficient thermoelectric materials This book is a key reference for materials scientists physicists and engineers in energy Reviews the most relevant emerging thermoelectric materials including 2D materials skutterudites clathrates and half Heusler alloys Focuses on how electronic structure engineering can lead to improved materials performance for thermoelectric energy conversion applications Includes the latest advances in the synthesis modeling and design of advanced thermoelectric materials **Recent Trends in Thermoelectric Materials Research:** Part Three ,2001-01-03 Since its inception in 1966 the series of numbered volumes known as Semiconductors and Semimetals has distinguished itself through the careful selection of well known authors editors and contributors The Willardson and Beer series as it is widely known has succeeded in producing numerous landmark volumes and chapters Not only did many of these volumes make an impact at the time of their publication but they continue to be well cited years after their original release Recently Professor Eicke R Weber of the University of California at Berkeley joined as a co editor of the

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