

SUBLIMATION TIME & TEMPERATURE GUIDE

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SUBLIMATION TIME & TEMPERATURE GUIDE

SUBSTRATE	TEMP (°F)	TEMP (°C)	TIME (SEC)	PRESSURE	NOTES
Flags (Polyester)	350 - 400	204 - 209	30-60	Light-Medium	Ensure that the fabric is completely dry before sublimating the design.
Polycotton Cotton	350 to 390	200 - 200	30-60	Light-Medium	The press the iron for 10-15 seconds to remove moisture.
Poly Linen (not Flax)	380-400	200-200	60-90	Light	The press the cloth for 30-60 seconds, hot spot.
Flower	380-400	200-200	60-90	Light-Medium	Once pressed, use the transfer and place it under the mounting heat to dry for just about 10-20 sec.
Bag/L Tote Bags	380-400	200-200	30-70	Medium	Start with a temperature of 200 degrees and press for 30 sec.
Scarf	380-400	200-200	45-60	Medium	Press your scarf one side at a time. After the work about 30-60 sec, you can flip the transfer.
Tumblers	380 to 385	200-200	60-90	Medium	The full time press 60-90 sec & lower 200 degrees & press a second time for 60-90 sec.
Ceramic Mugs	380-400	200-200	200-250	Medium	Wipe to cool then after transfer press is removed to burst of water or cooling spray.
Printed Glass Jar	380 (275)	200-200	120-240	Medium	Transfer wrap can cover the glass to prevent heat leakage during the transfer process.
Ceramic Car Coaster	380-400	200-200	180-240	Medium	Use a thin roller or the pressure to remove any air or debris.
Phone Case	380-380	200-200	45-60	Medium	Preheat your heat press to 380 degrees & place the paper with aluminum mesh heat cap.
3D Resin/Resin	380-400	200-200	45-60	Medium	Make sure the whole thing is under heat press and press for 60 seconds at 200 degrees.
Acrylics	380-400	200-200	45-60	Medium	Press the material in 10-15 sec. behind the press to hold it in place.
Pumpkin Cover	380-400	200-200	30-60	Medium	Suggest using a small piece of fabric in the center to get even pressure.
Ceramic Document	380-400	200-200	120-180	Light-Medium	Preheat your document by using aluminum meshed on a hot line cloth to remove heat.
Mouse Pad	380-400	200-200	60-90	Medium	Use the hot brush only and use the mounted to prevent heating marks in your work.

SUBLIMATION TIME & TEMPERATURE GUIDE

SUBSTRATE	TEMP (°F)	TEMP (°C)	TIME (SEC)	PRESSURE	NOTES
Garden Flag	380-380	200-200	45-60	Medium	Recommend pre-pressing the flag first to decrease its folds.
Evaluation Stone	380-400	200-200	90-90	Medium	Substrate should be at room temperature.
Evaluation Cup	380-400	200-200	90-90	Medium	Preheat your cup holder by using a hot roller to remove any folds or dust.
Evaluation T-shirt	380-400	200-200	90-90	Medium	Use transfer wrap on profit sublimation heat tape for bettering transfer.
Stone Pottery	380-400	200-200	2-3 mins	Medium	Place the paper with your design face down onto the smooth part of the stone.
Light Paper	375-400	200-200	60-90	Medium	During pressing, it is better to transfer material to escape through the roller into a edge line.
Aluminum Plate	375-400	200-200	45-60	Medium	Use heat resistant tape to prevent plate from shifting during the transfer process.
Stone or Ceramic Tiles	400	200	180-240	Medium	Press the stone back transfer side down, Press the stone pad.
Big Chair	375-400	200-200	90-90	Medium	For stone water marks, it is not recommended to transfer both sides at the same time.
Frige Magnet	380-375	200-200	45-60	Medium	Once transfer is over, simply turn off with the magnet made and cool for 30-60 sec.
Freezeless	380-400	200-200	60-90	Medium	Requires a little longer pressure than 60 sec.
Other Glass Items	380-400	200-200	180 - 240	Medium	Be careful not to put too much pressure on the glass.
Other Metal Aluminum Items	375-400	200-200	60-90	Medium	Always place aluminum sheet on bottom of heat press.
Other Plastic Items	380-380	200-200	60-70	Medium	Remove transfer paper immediately after pressing.
Hardboard	375-400	200-200	60-90	Medium	Remove immediately after pressing once the surface is heated.

NOTE: Ensure consistent heat and pressure across the entire substrate. Use protective sheets to prevent sublimation ink from transferring to the heat press. Allow items to cool gradually after pressing to avoid warping or damage. Always test on a small piece or scrap to ensure optimal results.

Press Time Teachers Guide

Mark Steyvers

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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Press Time Julian Adams, Kenneth Stratton, Prentice-Hall, Inc, 1985 *The Teacher's Guide to Media Literacy* Cyndy Scheibe, Faith Rogow, 2012 A Deeper Sense of Literacy is the first book to suggest that media literacy is both a content area and an approach to teaching that can be integrated into any subject area It combines theory and practical application in a way that addresses the most important questions related to media literacy in education today what is it why is it important how can you teach it across a wide range of curriculum areas and grade levels and does it work Rather than focusing on how to teach media literacy Scheibe and Rogow focus on actually using media literacy to teach lessons across the content areas

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Pervasive Developmental Disorders Mitzi Waltz, 2003-01-30 If you or someone you know has been diagnosed with a pervasive developmental disorder autism Asperger's Syndrome Rett Syndrome Childhood Disintegrative Disorder or PDD NOS this book is for you In an informative style weaved with personal stories from parents the book covers various topics including Getting a diagnosis including preparing for a diagnostic interview in a medical psychiatric or school setting with descriptions of all diagnostic tests and checklists questions used by professionals Treatment options such as medications supplements sensory integration occupational physical speech therapy behavior modification floor time and more Coping with diagnosis and treatment including emotions and support systems insurance and educational plans **The Educational Times, and Journal of the College of Preceptors**, 1905 *Jesus Was a Jew* Orit Ramon, Inés Gabel, Varda Wasserman, 2020-08-20 Is the historical rivalry between Jews and Christians forgotten in modern Israel Do Jewish Israeli young people partake in the historic memory of the polemics between the two religions This book scrutinizes the presentations of Christians and Christianity in Israeli school curricula textbooks and teaching in the state education system in an attempt to elucidate the role of relations to Christianity in the construction of modern Jewish Israeli identity and it reveals that despite the changes in Jewish Christian relations they are still a significant factor in the construction of modern Jewish Israeli identity **Plunkett's Entertainment & Media Industry Almanac 2006: The Only Complete Guide to**

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humanities from the Early Years to Key Stage 2 Through a blend of theory and real life examples Grigg and Hughes demonstrate the contribution that history geography and religious education can make to enhancing children s thinking literacy numeracy and ICT skills Whether you are a trainee or a practitioner this book will develop your knowledge of how young children s understanding of place time and community can be fostered through a play based curriculum It will also benefit teachers of older children looking to encourage more independent learning in their schools About the authors Dr Russell Grigg is Head of the South West Wales Centre of Teacher Education He is a trained primary inspector for England and Wales He has written widely in the field of history and primary education including *Wales in the Victorian Age* and *Becoming an Outstanding Primary Teacher* Dr Sioned Hughes is Senior Lecturer in Initial Teacher Training at the South West Wales Centre of Teacher Education She has published many educational materials especially in primary geography Her work on Patagonia was recognised by the Welsh Books Council as the Bestselling Children s Book in 2011 *Handbook of Child Psychology, Child Psychology in Practice* William Damon, Richard M. Lerner, K. Ann Renninger, Irving E. Sigel, 2007-07-30 Part of the authoritative four volume reference that spans the entire field of child development and has set the standard against which all other scholarly references are compared Updated and revised to reflect the new developments in the field the *Handbook of Child Psychology Sixth Edition* contains new chapters on such topics as spirituality social understanding and non verbal communication Volume 4 *Child Psychology in Practice* edited by K Ann Renninger Swarthmore College and Irving E Sigel Educational Testing Service covers child psychology in clinical and educational practice New topics addressed include educational assessment and evaluation character education learning disabilities mental retardation media and popular culture children s health and parenting **Resources in Education** ,1994 Annual Reports of the Secretary of War United States. War Department, 1901 The Revell Tarbell's Teacher's Guide to the International Sunday School Lessons, Includes the RSV and KJV. ,1909

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