

WORKING LOAD LIMIT

The maximum force that you should load is dependent on the working load limit (WLL). The WLL incorporates a safety factor (SF). The SF provides additional margin of safety. The design factor (DF) is the ratio of the breaking strength to the WLL.

Let's calculate the WLL of a chain or rig when SF = 5.

Note: Section 172 (1) (a) of the Construction Regulation states that the SF shall be greater than or equal to 5.

WLL = 1000 pounds (rated capacity) ÷ 5 (SF)
WLL = 200 pounds

In this example, the chain or rig when loaded with 200 pounds is in compliance with the Construction Regulation.

Fibre Rope Selection

Select the size and type of rope to use based on the degree of risk, the load, and proper multiplying the working load (WLL) by the SF.

The manufacturer's SF provides a level of safety. The SF is greater than the SF of all requirements of users and regulations. Together, they provide the total SF for the rope.

- wear, broken fibres, broken
- symptoms in construction
- shock loads
- some compression in load
- reduction in strength caused
- stresses to strength caused
- extra resistance to ground

If you notice rope that is defective or damaged, do not use it.

Let's calculate the WLL of a rope to lift a 100 lb. load.

Note: Section 172 (1) (a) of the Construction Regulation states that the SF shall be greater than or equal to 5.

WLL = 100 pounds (WLL) ÷ 5 (SF)
WLL = 20 pounds

In this example, to meet the WLL, you must use a rope with a breaking strength of 100 pounds.

Similar to synthetic slings, you should only use a rope by attaching a strong, rated stop.

SHACKLES

Shackle size nominal	WLL tons of 2000 lbs	Use with Steel-Loop Sling size inch	Pin dia. B inch	A inch	E inch	C inch
3/8	1.0	5/16	.44	.66	1.03	1.44
7/16	1.5	3/8	.50	.75	1.16	1.66
1/2	2.0	7/16	.63	.91	1.31	1.88
5/8	3.25	1/2	.75	1.08	1.66	2.38
3/4	4.75	5/8	.88	1.25	2.00	2.81
7/8	6.5	3/4	1.00	1.44	2.25	3.21
1	8.5	7/8	1.13	1.66	2.66	3.75
1-1/8	11.0	1	1.25	1.81	2.91	4.25
1-1/4	13.5	1-1/8	1.38	2.00	3.25	4.69
1-3/8	16.0	1-1/4	1.50	2.25	3.63	5.25
1-1/2	19.0	1-3/8	1.63	2.38	3.88	5.75
1-3/4	22.0	1-1/2	1.75	2.66	4.25	6.25
2	26.0	2	2.00	3.00	4.75	7.00
2-1/2	33.0	2-1/2	2.25	3.25	5.00	7.50
3	40.0	3	2.50	3.50	5.50	8.00

Shackles for Synthetic Slings

Shackle size nominal	WLL tons of 2000 lbs	Fits up to Synthetic Sling	Fits up to Synthetic Sling	Pin dia. B inch	A inch	C inch
3/8	1.0	600	1	.75	.66	1.38
7/16	1.5	1200	1.5	.88	1.25	1.75
1/2	2.0	1700	2	1.00	1.38	2.21
5/8	3.25	2600	3	1.25	1.66	3.21
3/4	4.75	3900	4	1.50	2.12	4.50
7/8	6.5	5200	5	1.75	2.50	5.50
1	8.5	6500	6	2.00	2.88	6.50
1-1/8	11.0	7800	7	2.25	3.25	7.50
1-1/4	13.5	9100	8	2.50	3.63	8.50
1-3/8	16.0	10400	9	2.75	4.00	9.50
1-1/2	19.0	11700	10	3.00	4.38	10.50
1-3/4	22.0	13000	11	3.25	4.75	11.50
2	26.0	15600	12	3.50	5.13	12.50
2-1/2	33.0	19500	15	4.25	6.25	15.50
3	40.0	23400	18	5.00	7.50	18.50

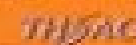
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1-800-781-2726 • Fax 416-674-8868 • www.ihssa.ca



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JE Gale

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